

APOLLO SPACECRAFT FLIGHT HISTORY

<u>Mission</u>	<u>Spacecraft</u>	<u>Description</u>	<u>Launch date</u>	<u>Launch site</u>
PA-1	BP-6	First pad abort	Nov. 7, 1963	White Sands Missile Range, N. Mex.
A-001	BP-12	Transonic abort	May 13, 1964	White Sands Missile Range, N. Mex.
AS-101	BP-13	Nominal launch and exit environment	May 28, 1964	Cape Kennedy, Fla.
AS-102	BP-15	Nominal launch and exit environment	Sept. 18, 1964	Cape Kennedy, Fla.
A-002	BP-23	Maximum dynamic pressure abort	Dec. 8, 1964	White Sands Missile Range, N. Mex.
AS-103	BP-16	Micrometeoroid experiment	Feb. 16, 1965	Cape Kennedy, Fla.
A-003	BP-22	Low-altitude abort (planned high- altitude abort)	May 19, 1965	White Sands Missile Range, N. Mex.
AS-104	BP-26	Micrometeoroid experiment and service module RCS launch environment	May 25, 1965	Cape Kennedy, Fla.
PA-2	BP-23A	Second pad abort	June 29, 1965	White Sands Missile Range, N. Mex.
AS-105	BP-9A	Micrometeoroid experiment and service module RCS launch environment	July 30, 1965	Cape Kennedy, Fla.
A-004	SC-002	Power-on tumbling boundary abort	Jan. 20, 1966	White Sands Missile Range, N. Mex.
AS-201	SC-009	Supercircular entry with high heat rate	Feb. 26, 1966	Cape Kennedy, Fla.
AS-202	SC-011	Supercircular entry with high heat load	Aug. 25, 1966	Cape Kennedy, Fla.

(Continued inside back cover)



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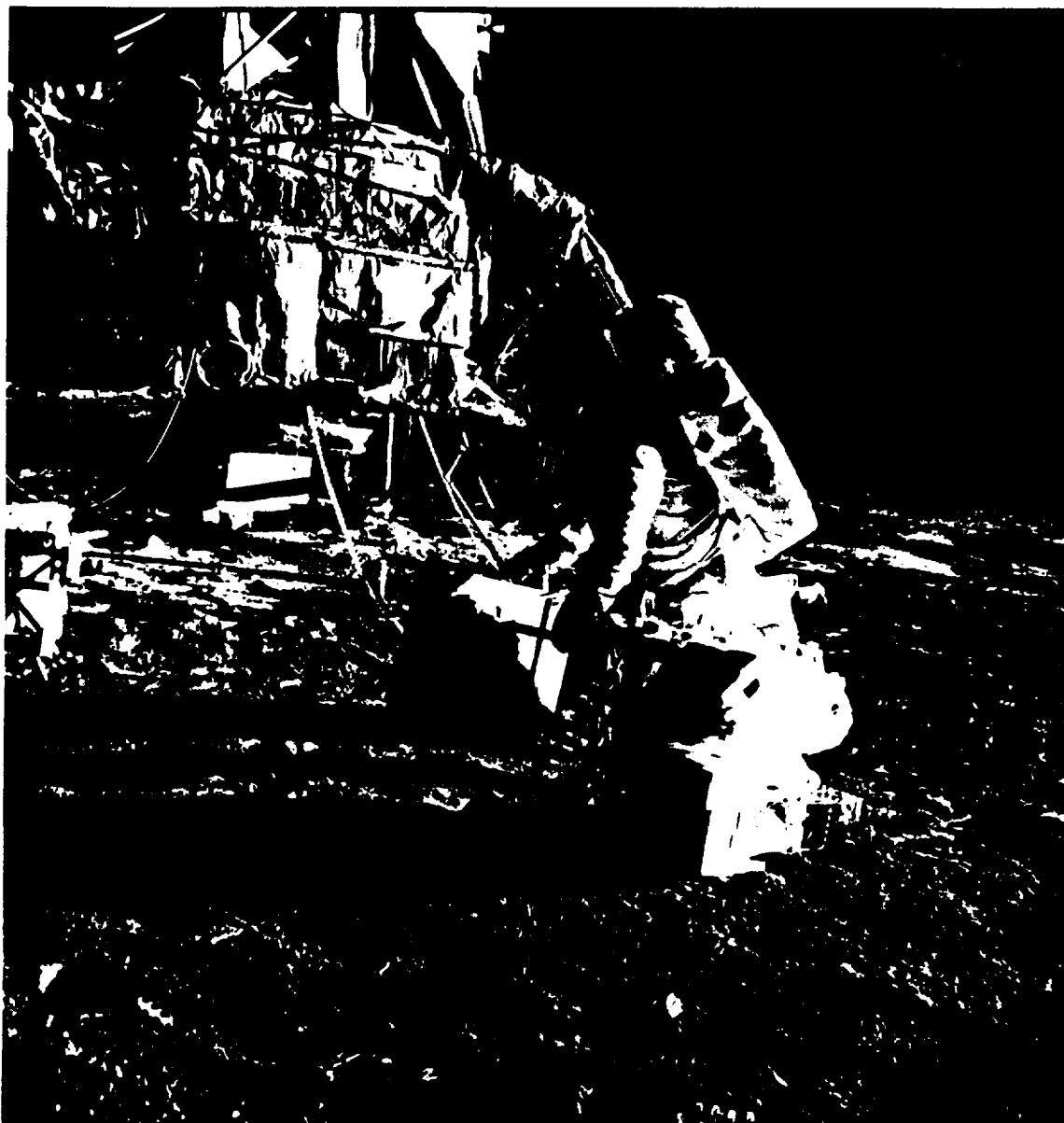


Figure 3-1.- Lunar Module Pilot lifting Apollo lunar surface experiments package prior to deployment traverse.

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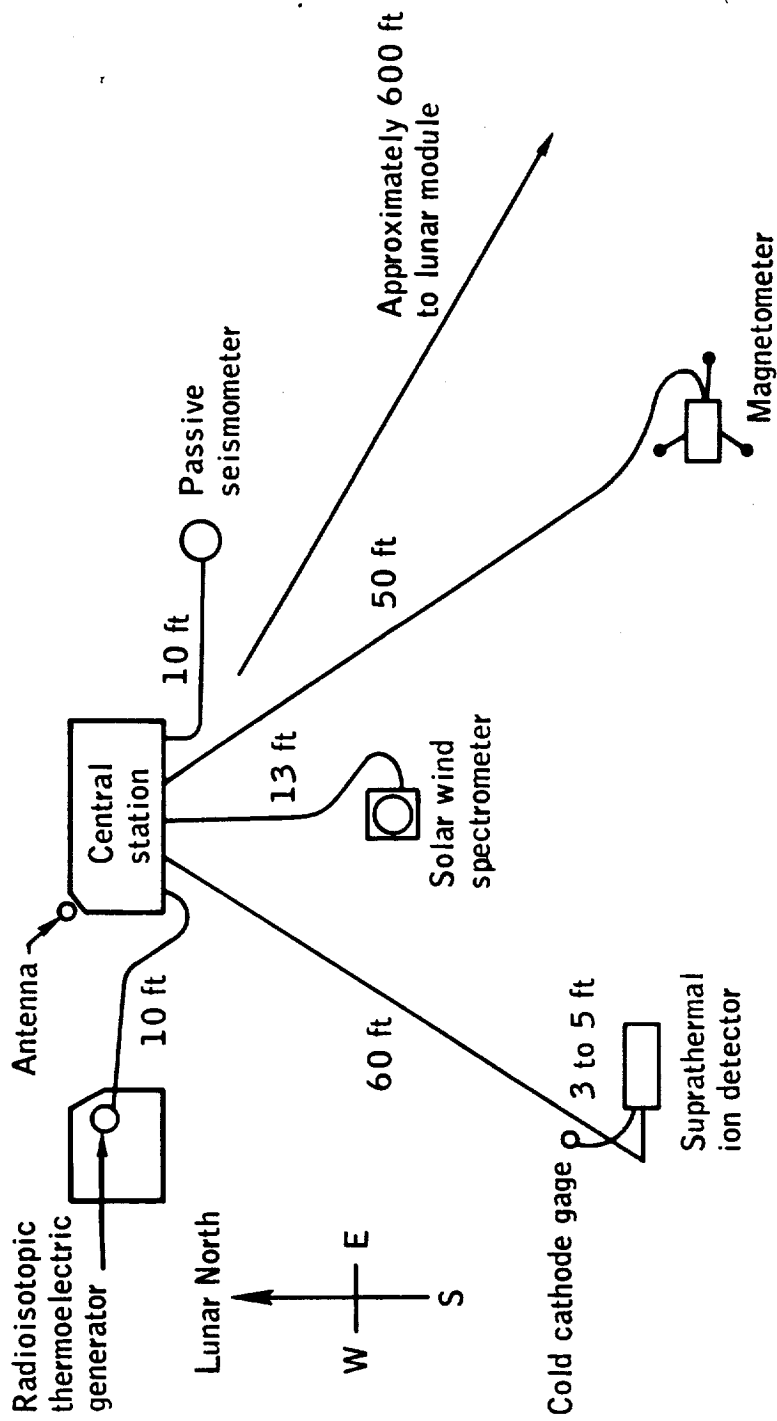


Figure 3-6.- Deployment configuration of the Apollo lunar surface experiments package.

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Figure 3-10.- Lunar surface magnetometer deployed.

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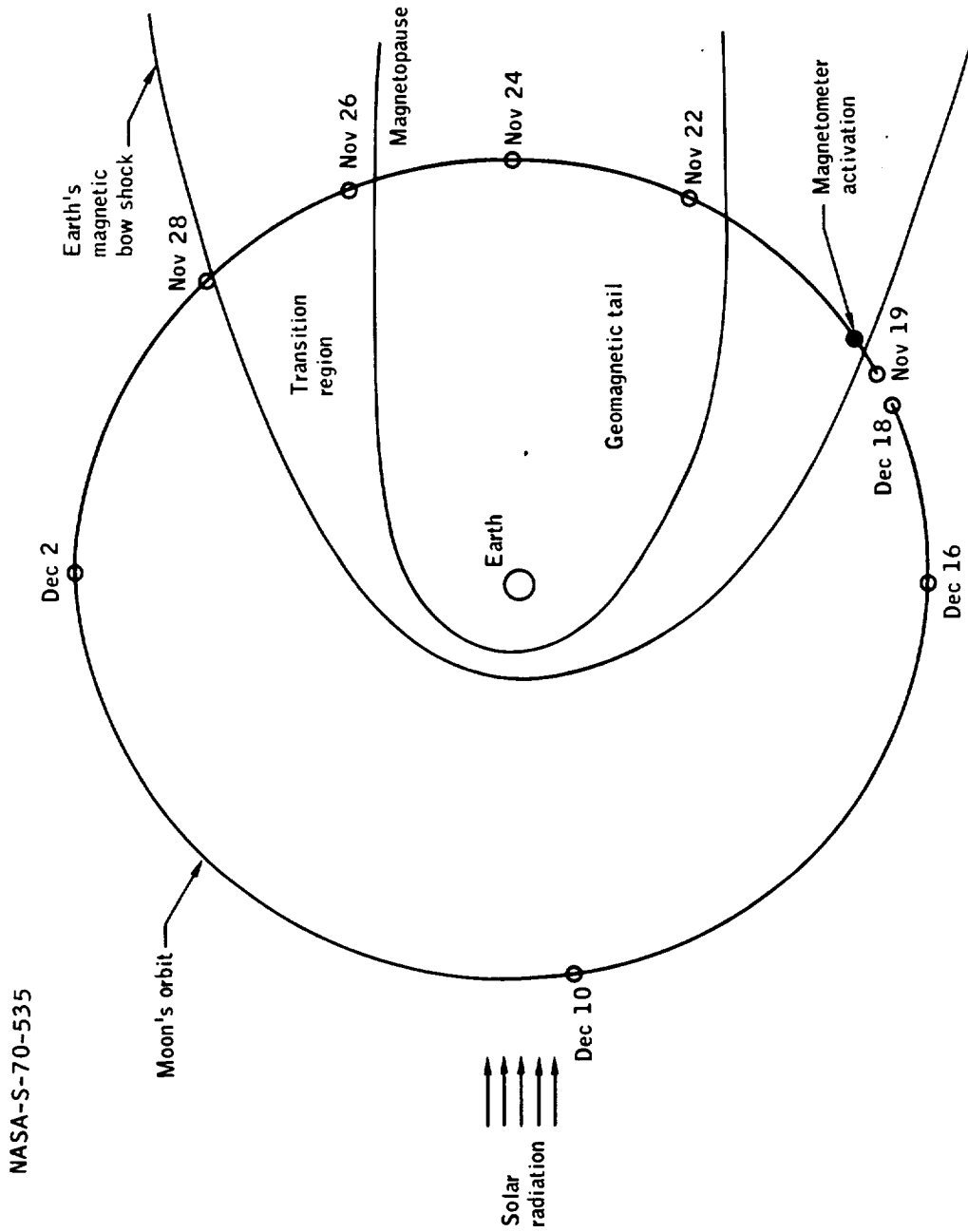
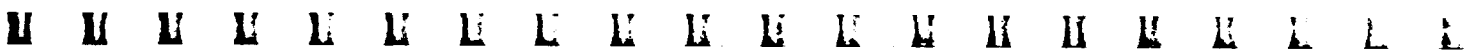
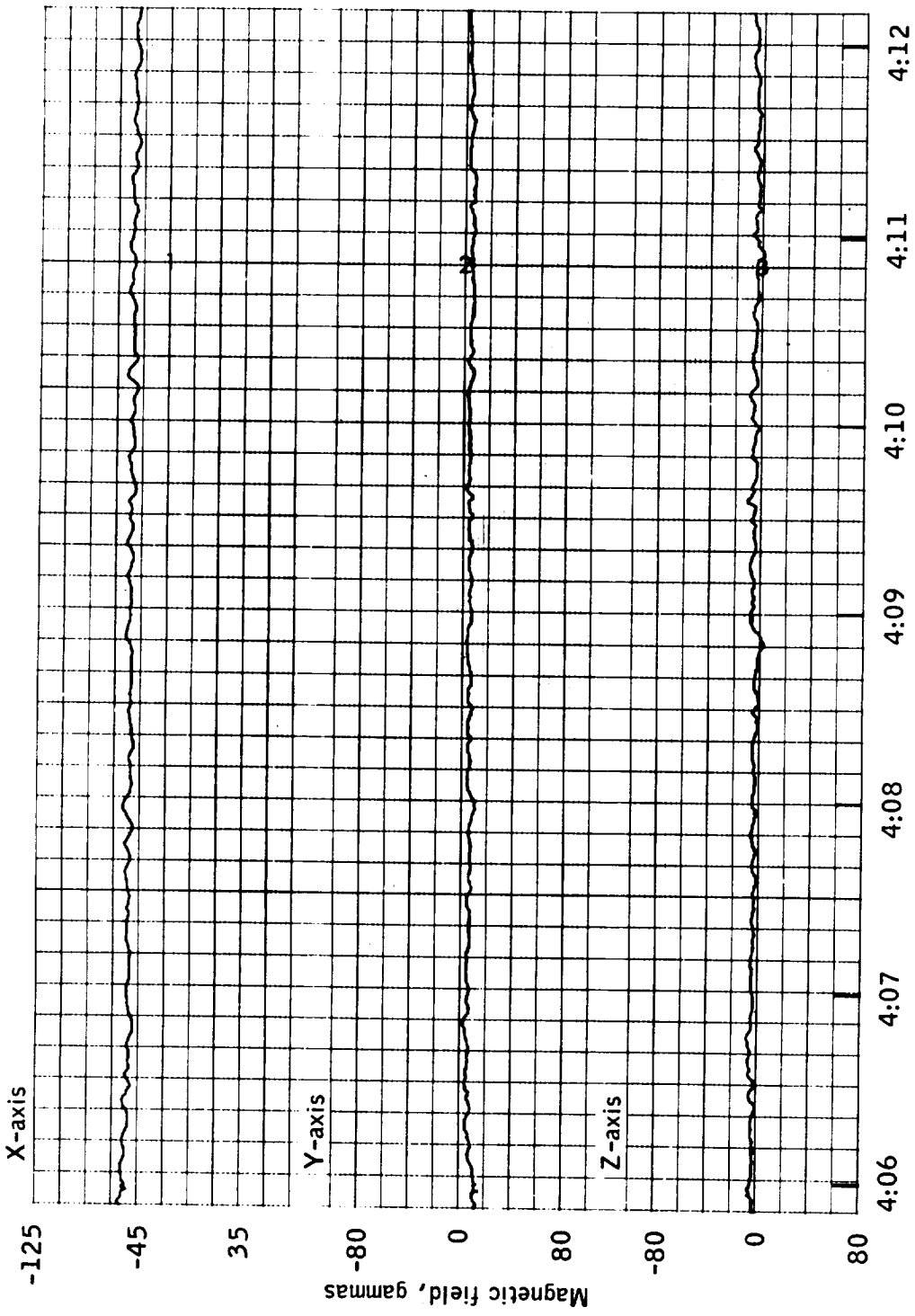


Figure 3-11.- Geometry of the earth's magnetic field regions in the solar plasma.



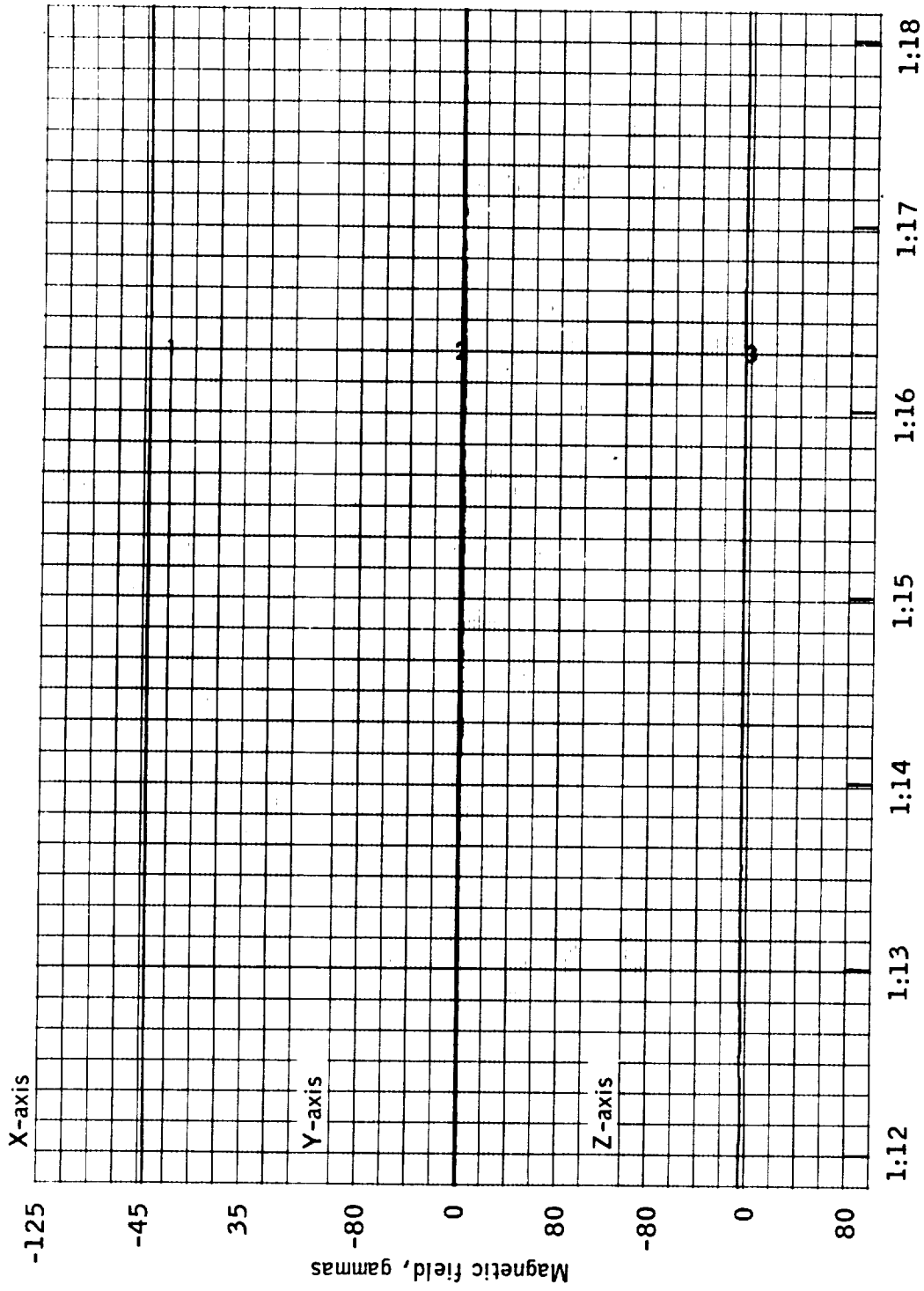
NASA-S-70-536



G.m.t., hr:min
November 28, 1969

Figure 3-12.- Interplanetary field region on the lunar surface in sunlight.

NASA-S-70-537



G.m.t., hr:min
December 9, 1967

Figure 3-13.- Interplanetary field region on the lunar surface in darkness.

NASA-S-70-539

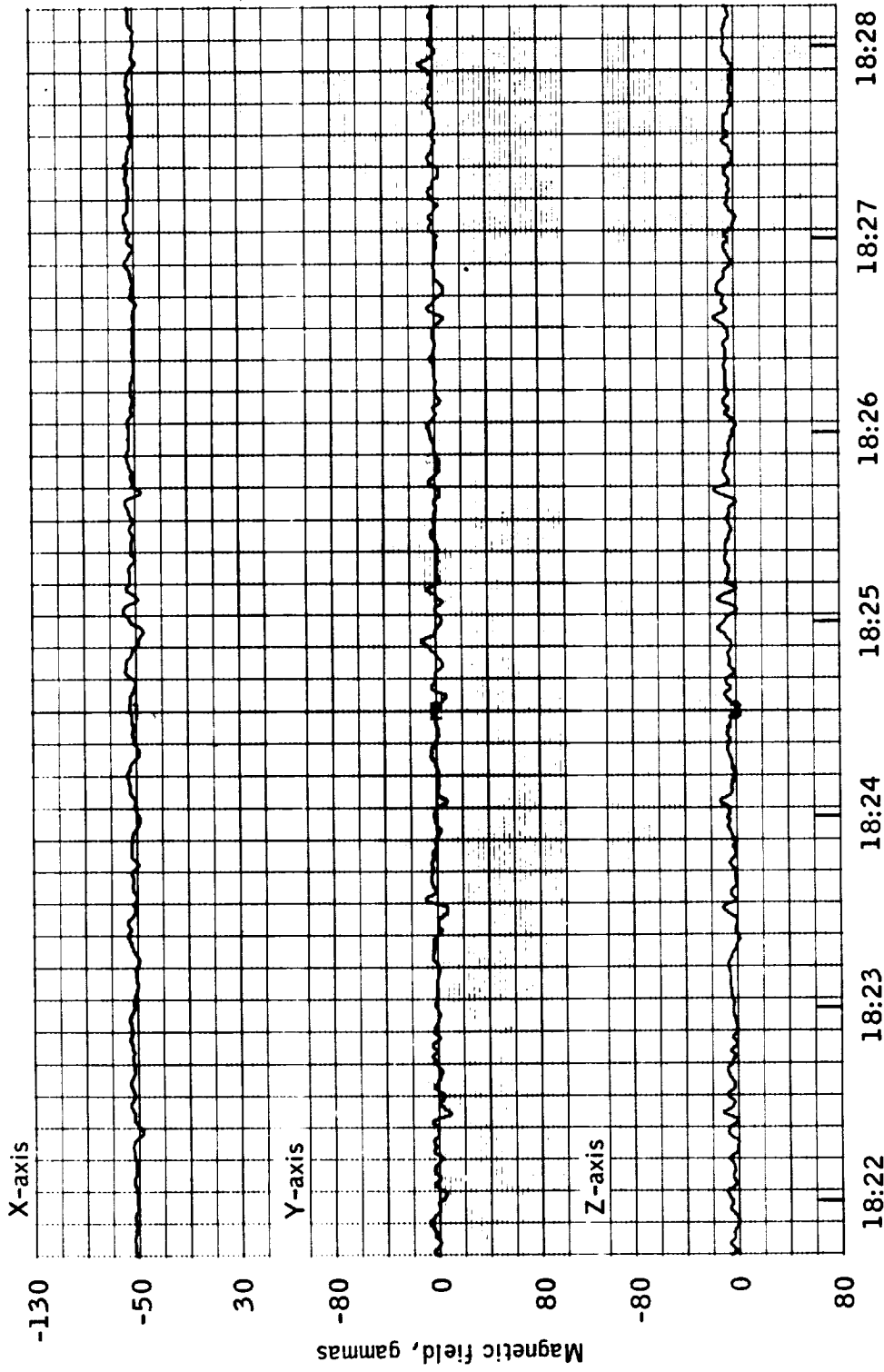


Figure 3-15.- Instrument passage through the transition region between the magnetopause and the earth's bow shock.

NASA-S-70-541

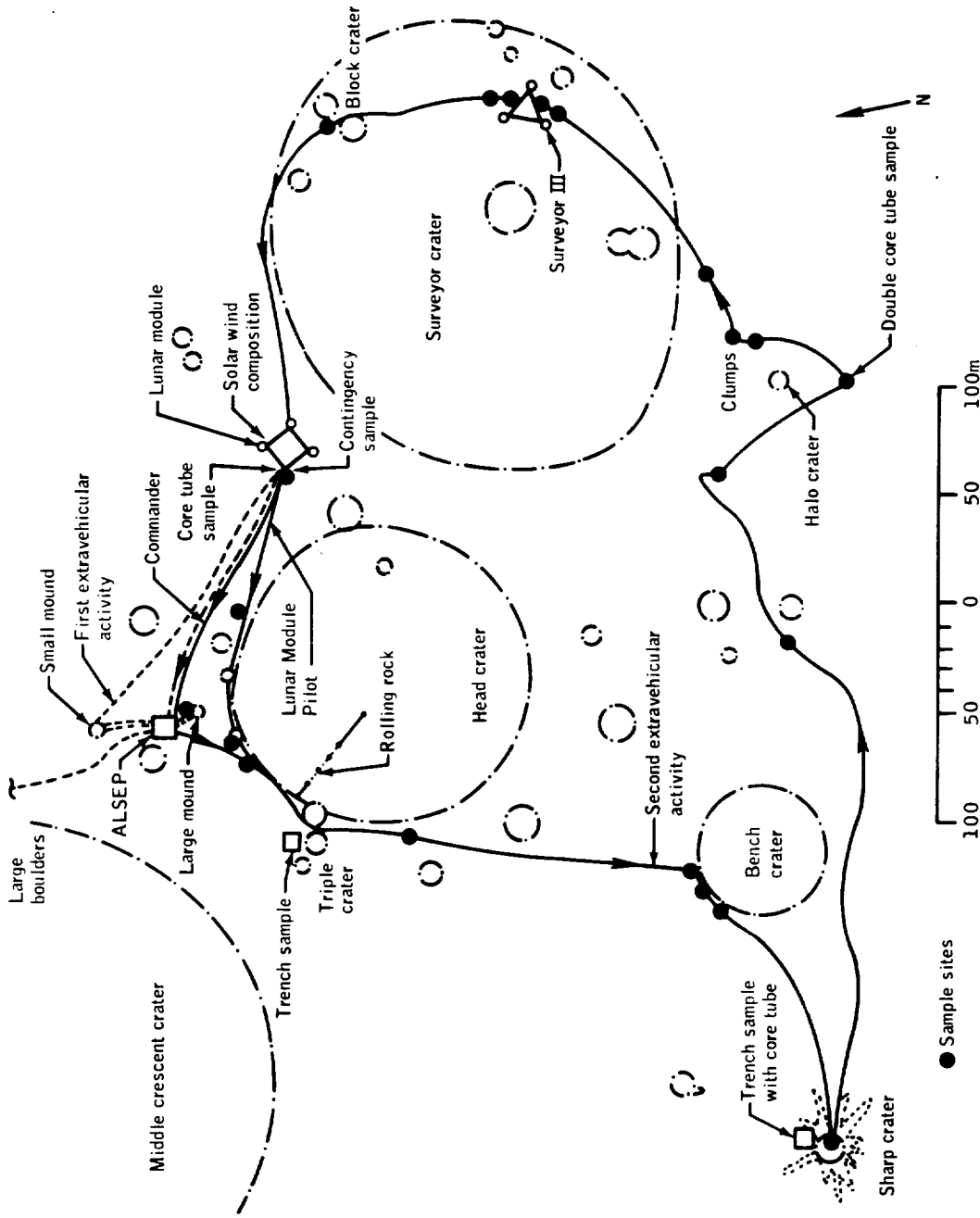


Figure 3-17.- Traverse map.



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Figure 3-18.- Blocky ejecta near a small crater photographed during the first extravehicular activity period.

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Figure 3-19.- Photograph of Bench crater showing probable bedrock.

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Figure 3-22.- Detail of lunar module minus Z footpad showing disturbance of fine-grained material as viewed from the east.

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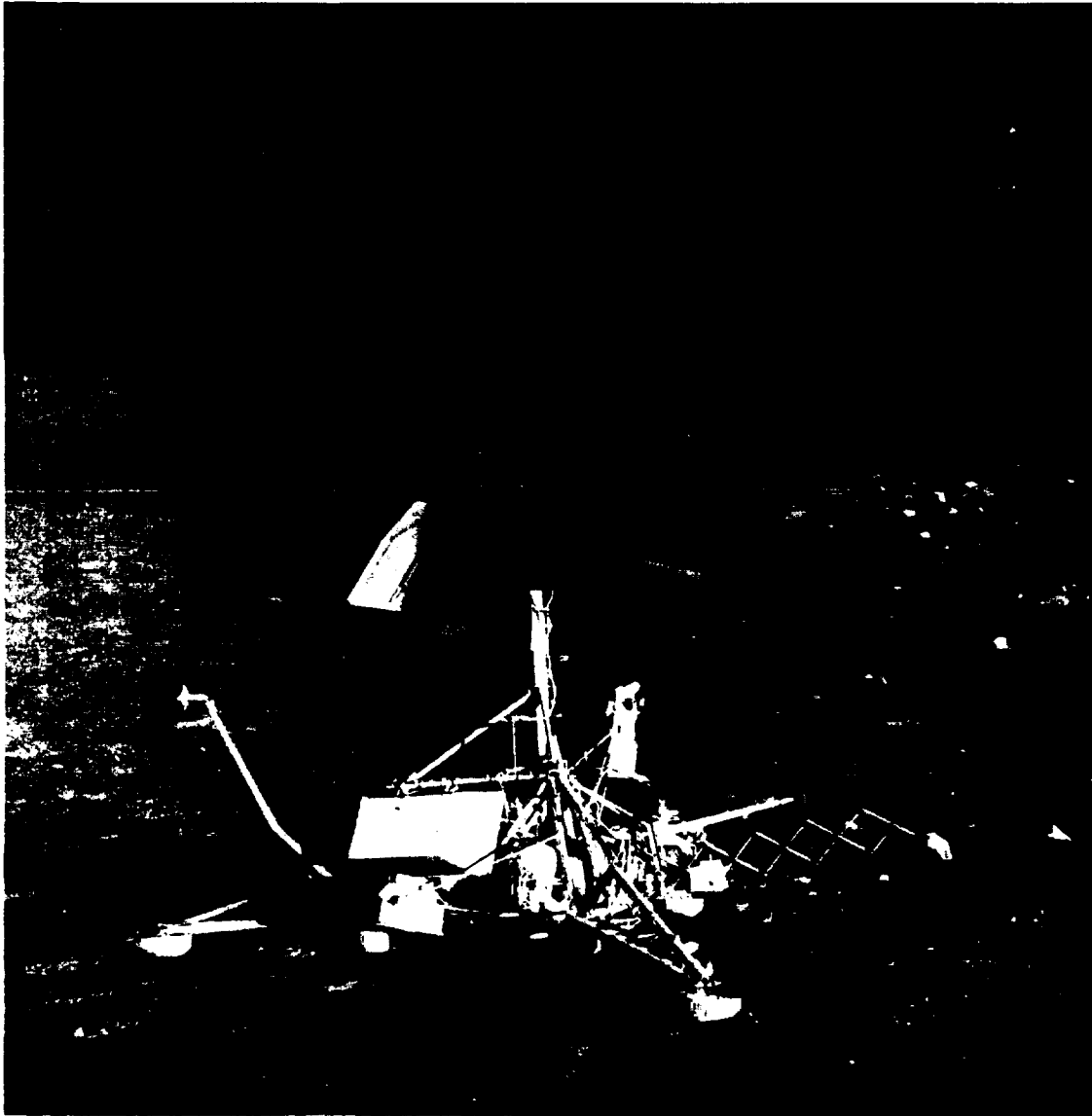
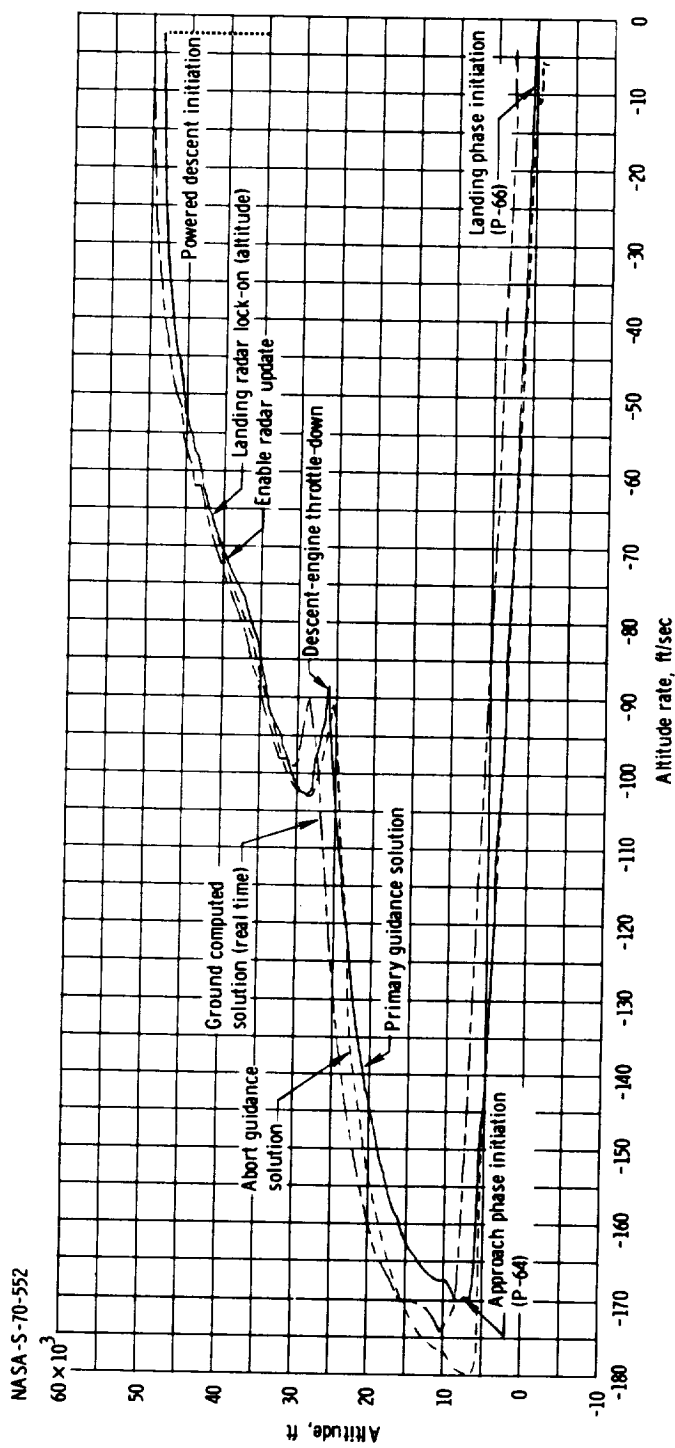


Figure 3-24.- Surveyor III with the lunar module in the background.

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(a) Descent phase.

Figure 4-2. - Comparison of altitude and altitude rate.



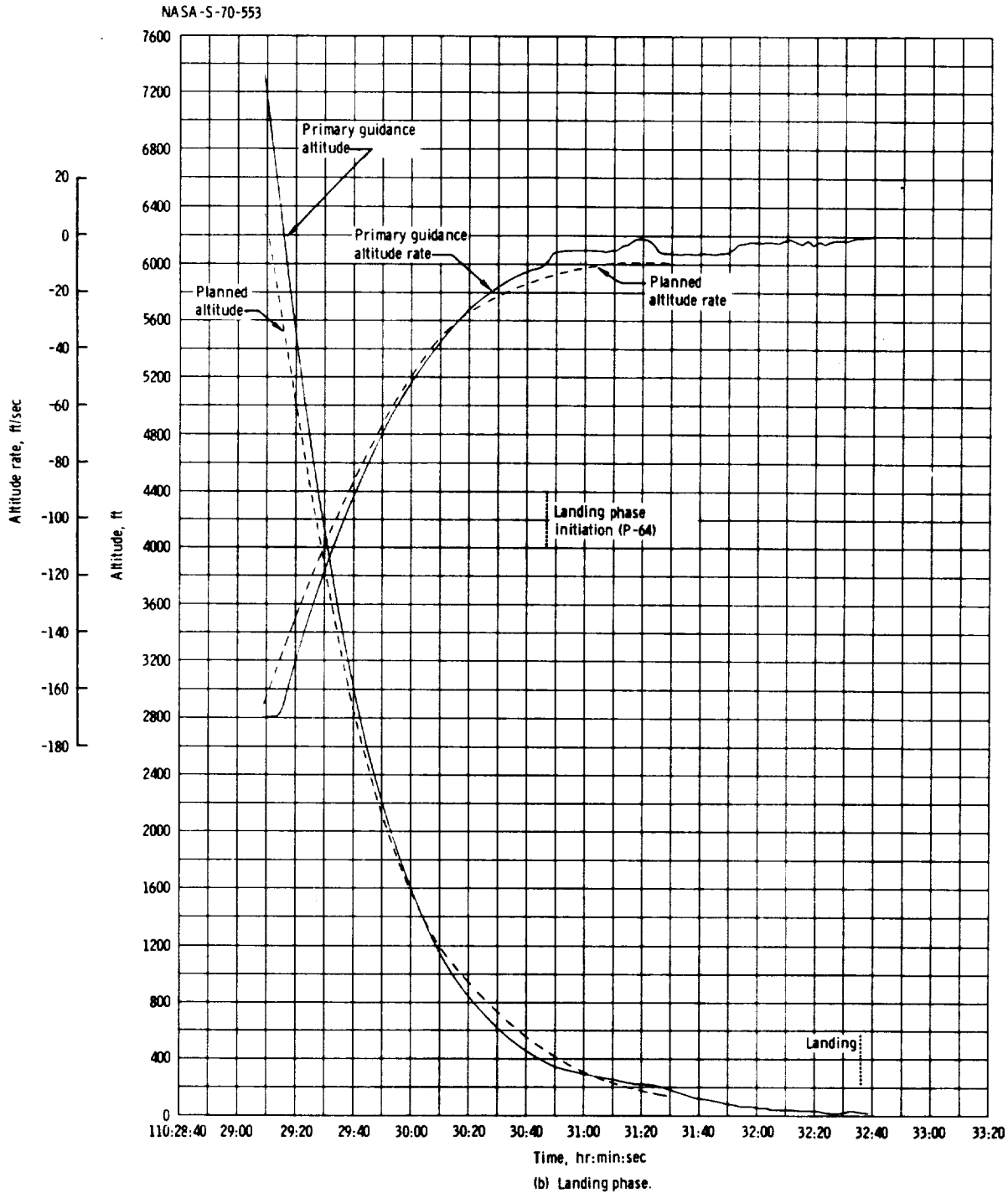
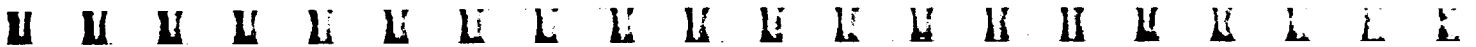


Figure 4-2. - Concluded.



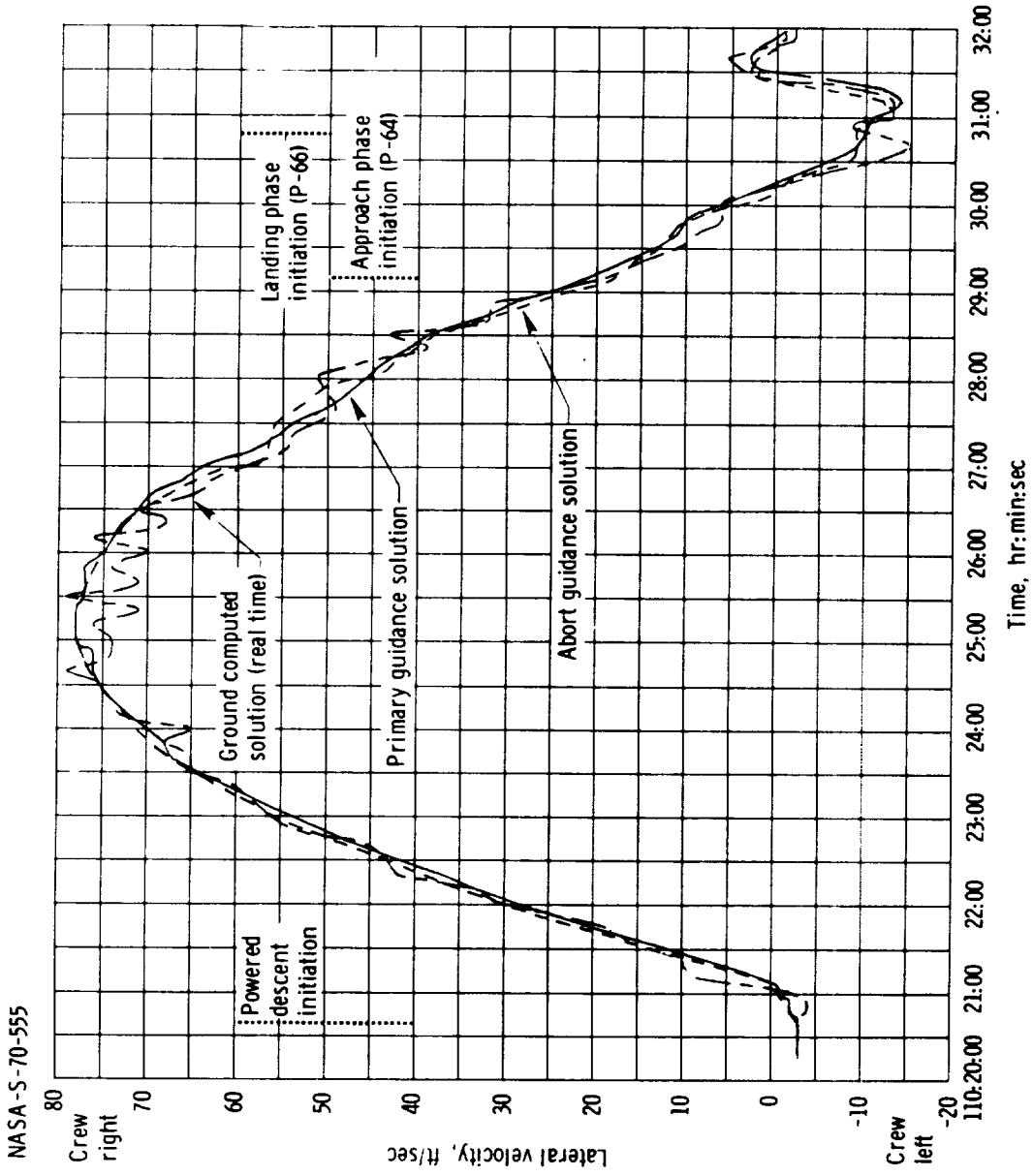


Figure 4-4. - Lateral velocity during descent.

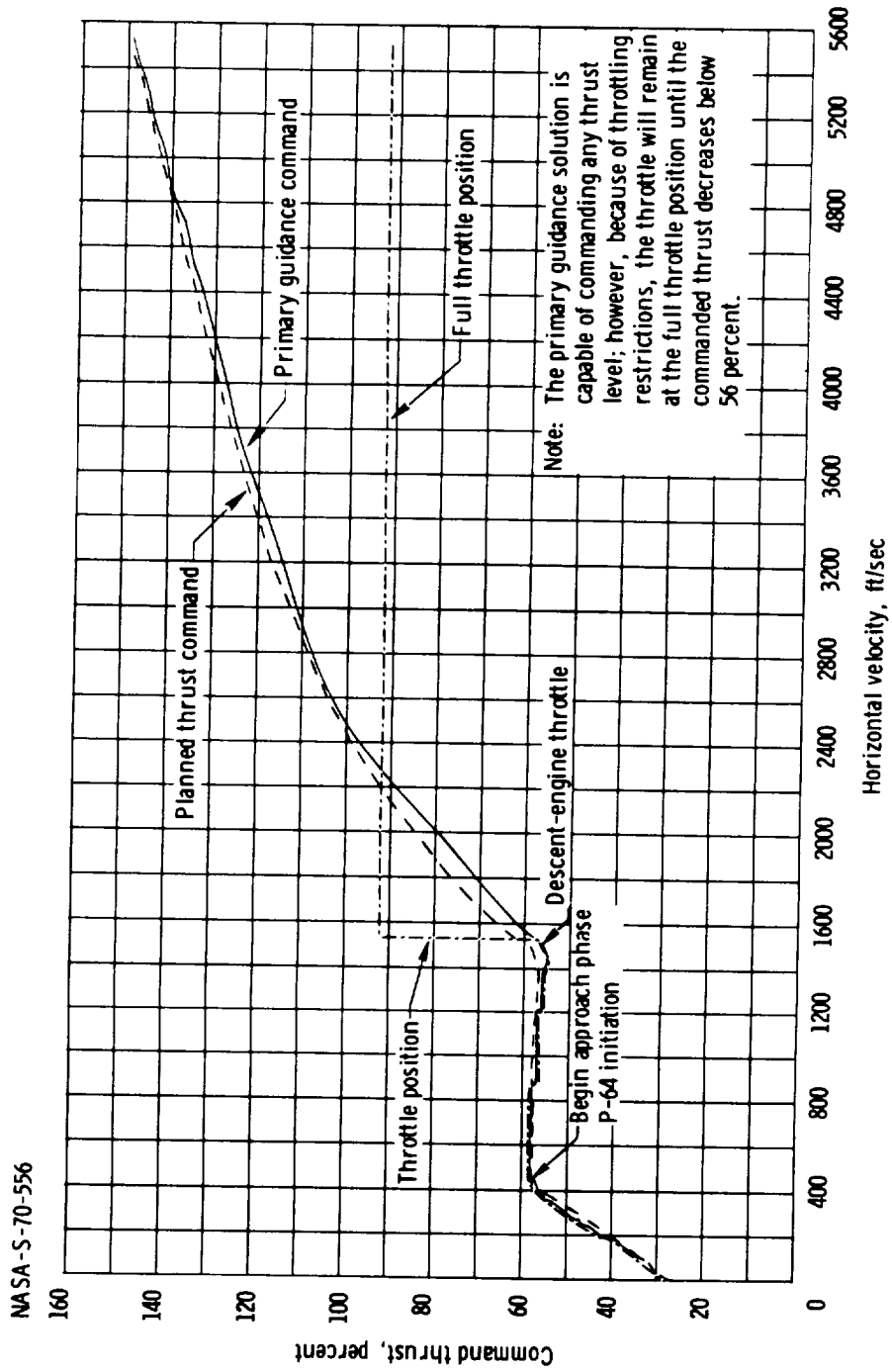


Figure 4-5. - Comparison of percent commanded thrust and horizontal velocity.



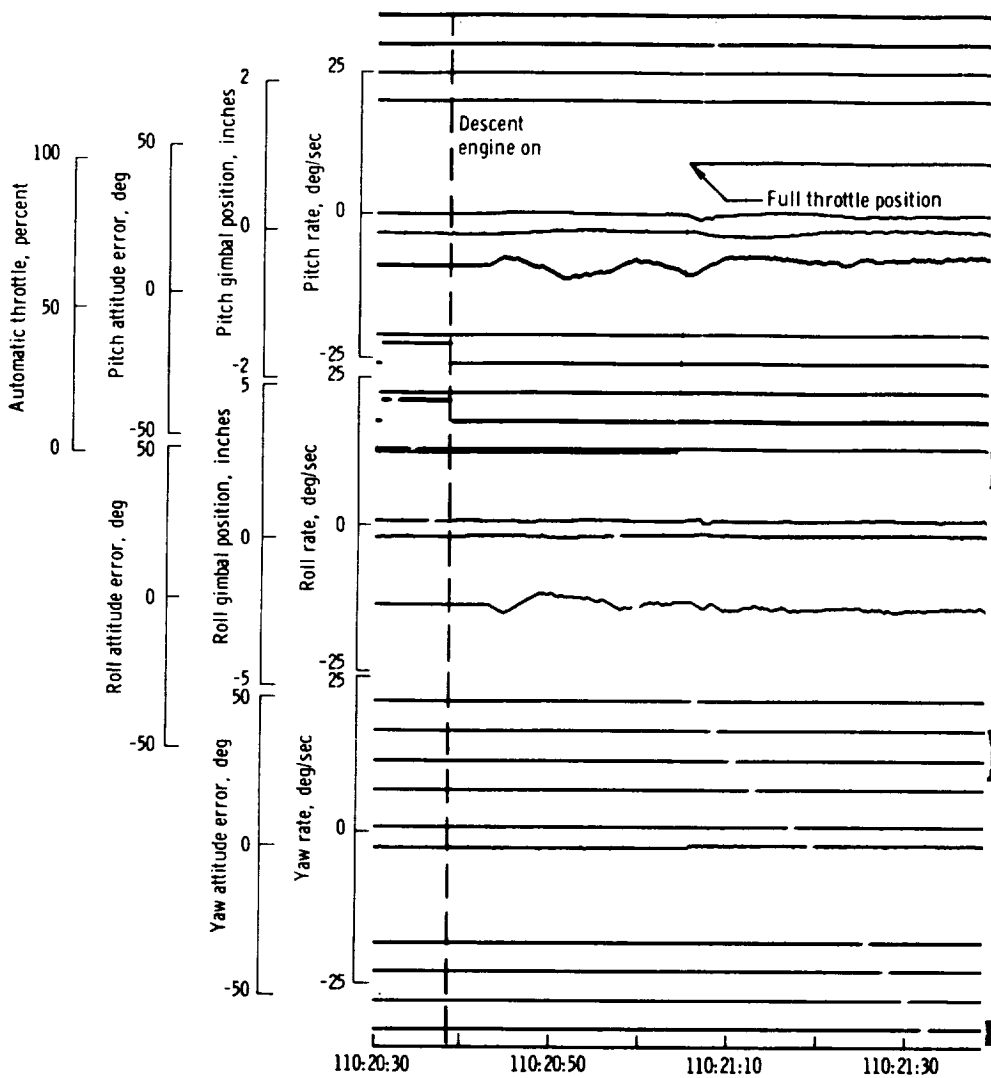
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4U On
 3U On
 2U On
 1U On

4D On
 3D On
 2D On
 1D On
 Hand controller out of detent On

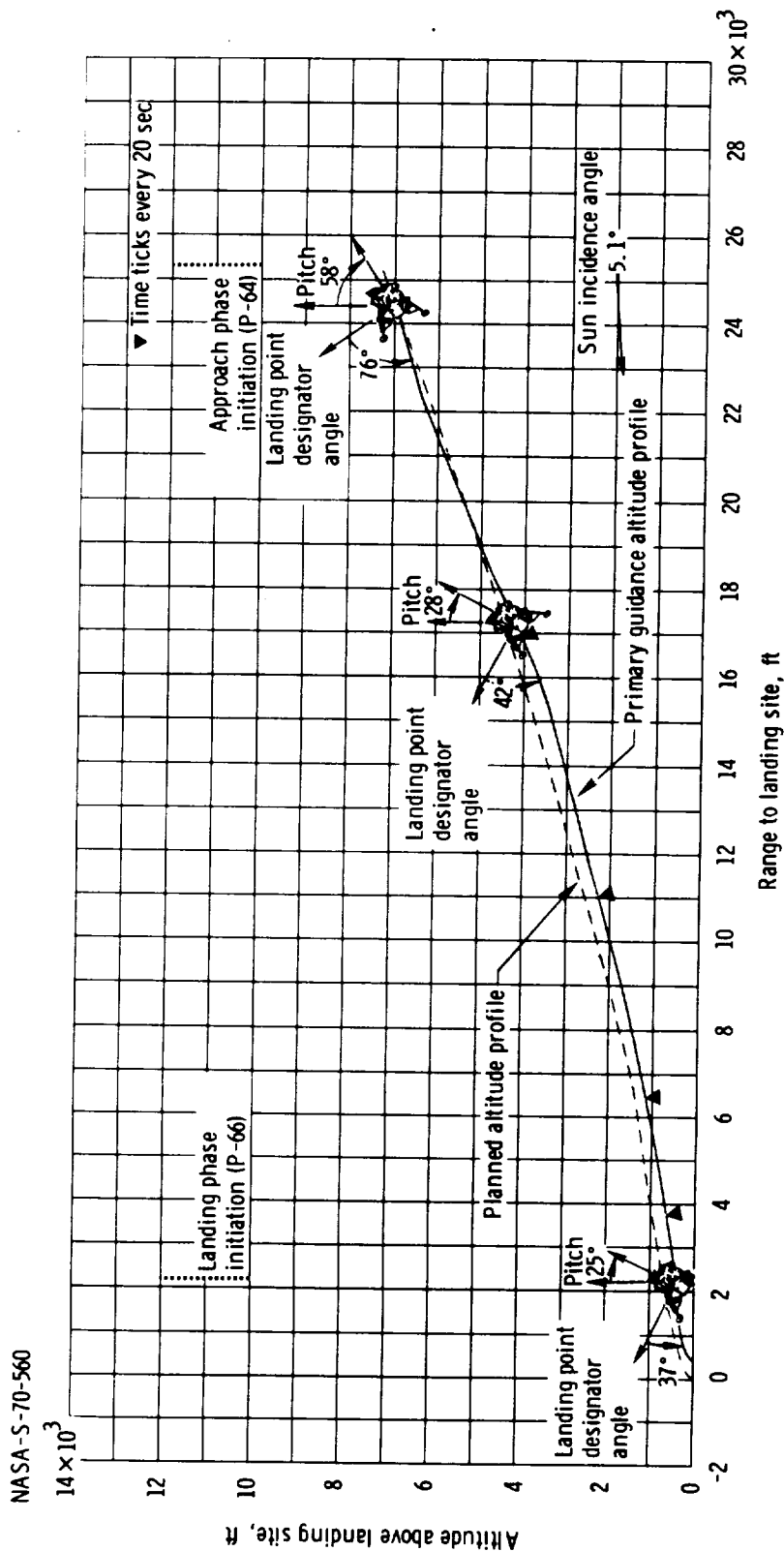
4F On
 3A On
 2A On
 1F On

4R On
 3R On
 2L On
 1L On



(a) 110:20:30 to 110:26:40.

Figure 4-7. - Spacecraft dynamics during powered descent.

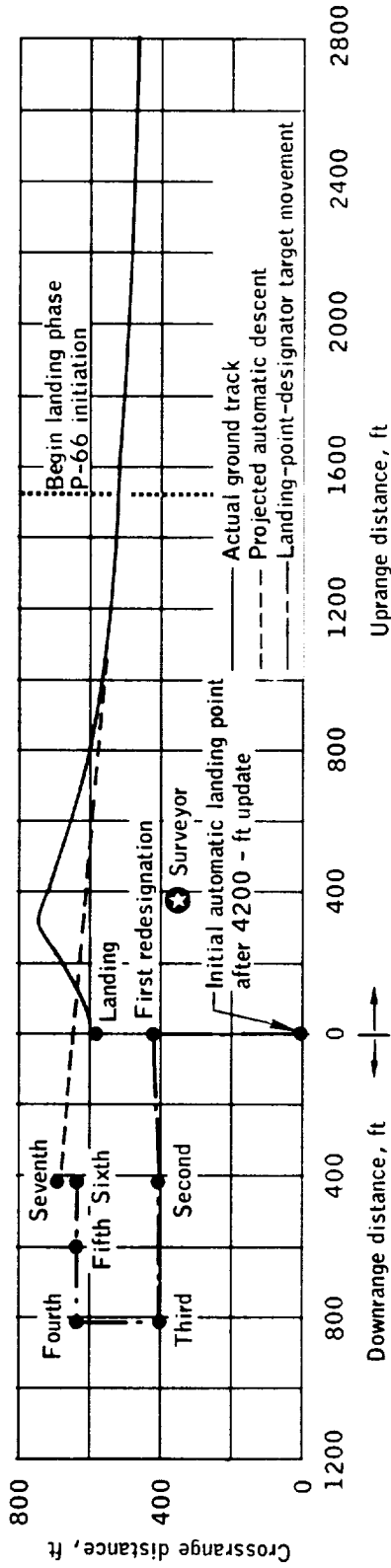
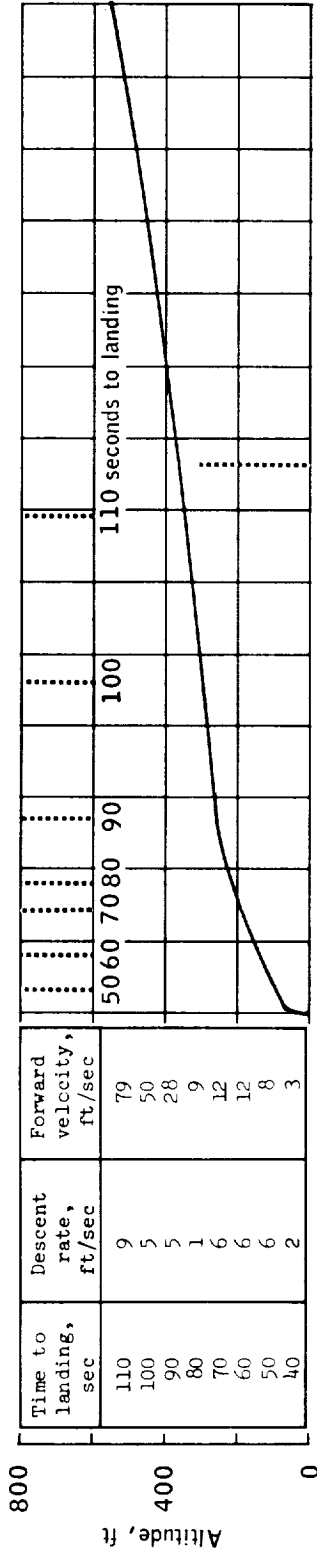


(a) 26 000 feet to landing.

Figure 4-8.- Comparison of altitude and range from the landing site.

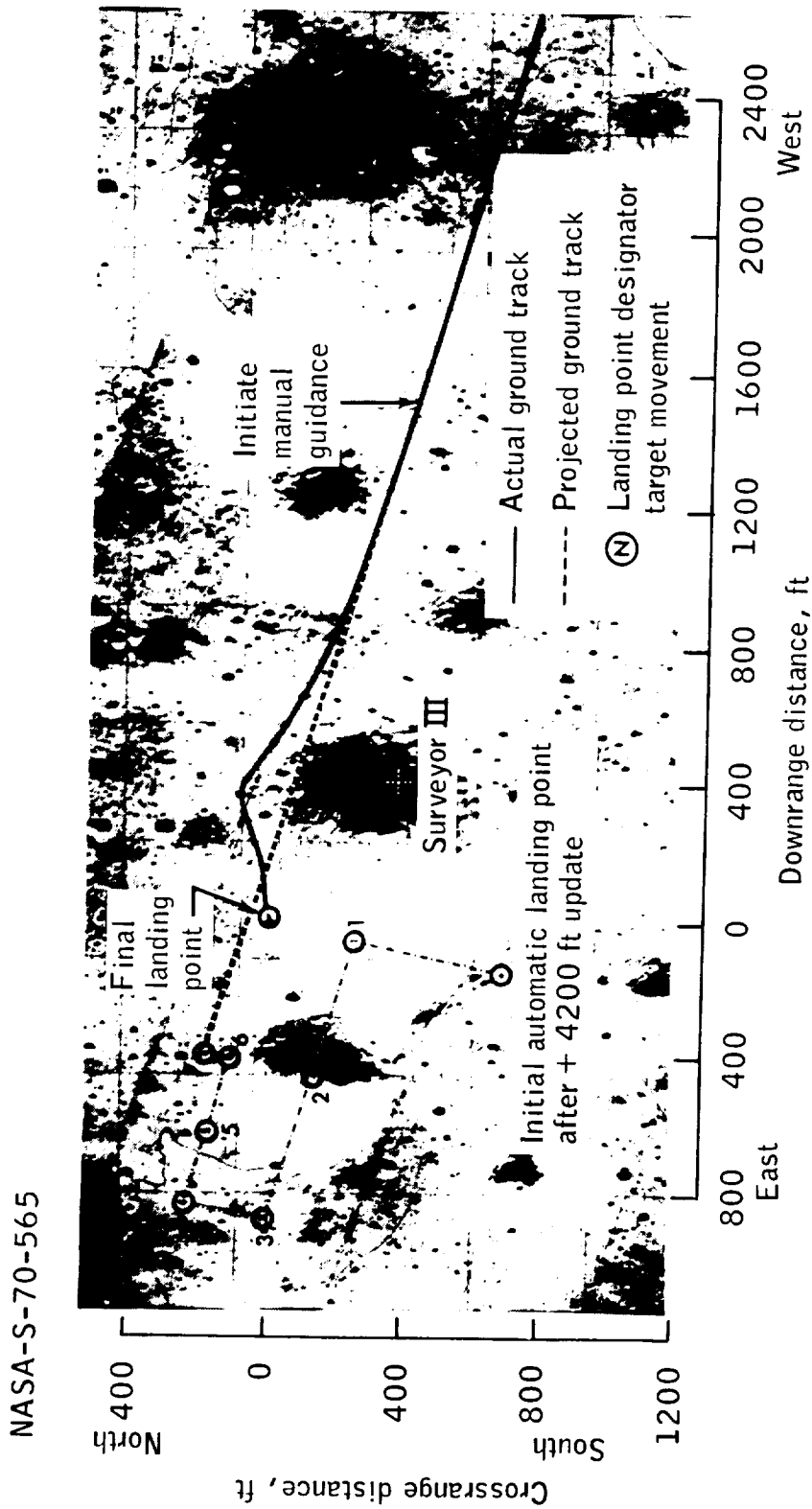
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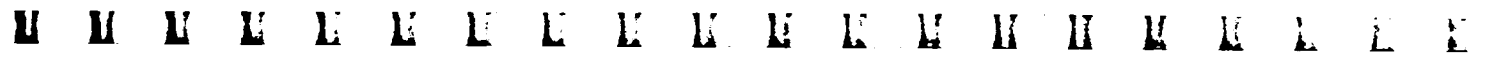
(a) Altitude and range from landing site.

Figure 4-11.- Landing phase altitude and range histories.



(b) Ground track map.

Figure 4-11.- Concluded.



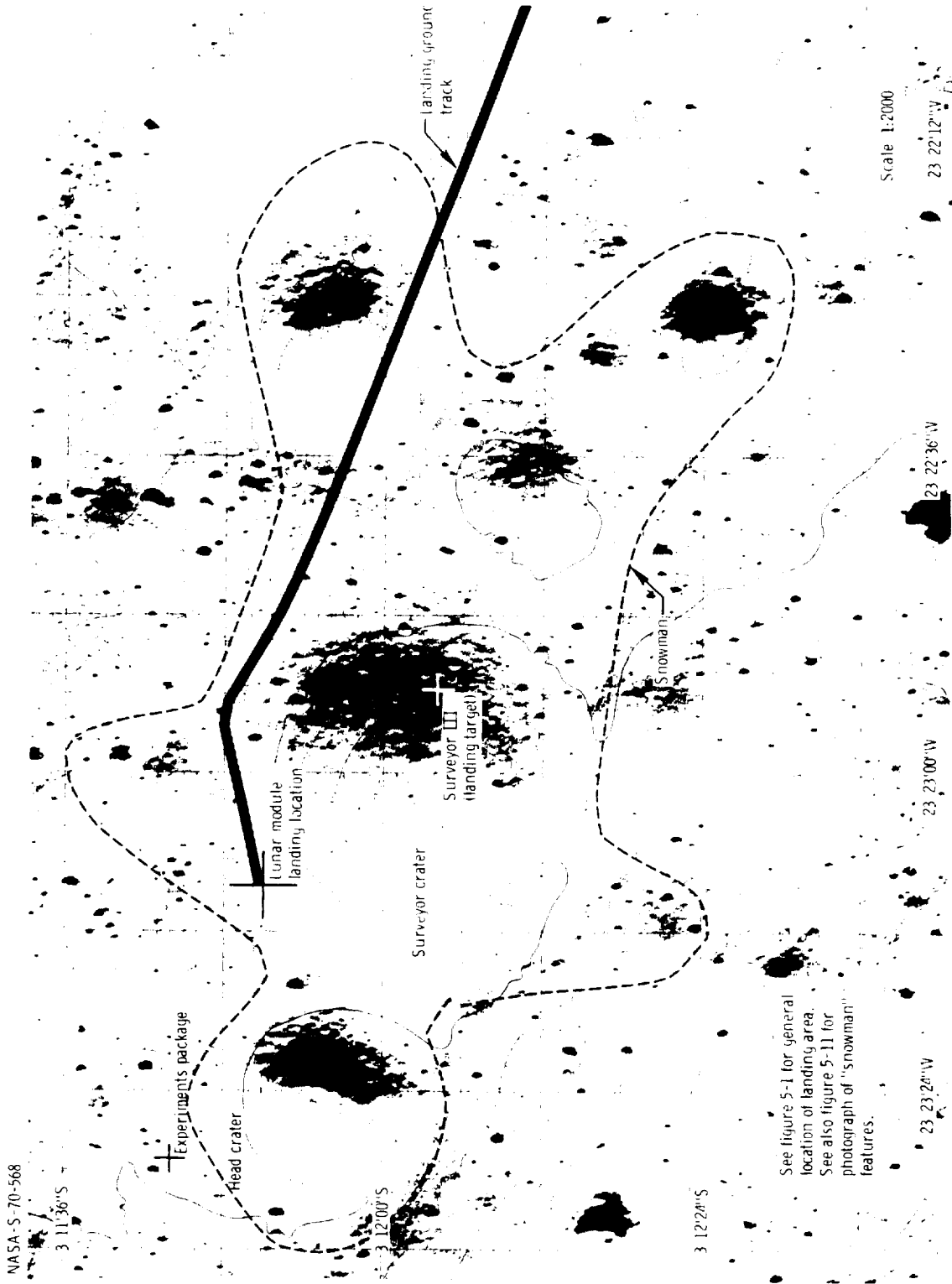


Figure 4-14. - Apollo 12 landing site landmarks.

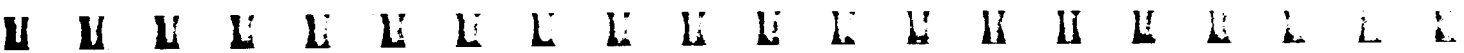


TABLE 5-IV.- TRANSLUNAR MANEUVER SUMMARY

Maneuver	System	Ignition time, hr:min:sec	Firing time, sec	Velocity change, ft/sec	Resultant pericynthion conditions				
					Altitude, miles	Velocity, ft/sec	Latitude, deg	Longitude, deg	Arrival time, hr:min:sec
Translunar injection	S-IVB	2:47:22.7	341.3	10 515.0	280.2	7595	29.732S	169.111E	83:44:04.4
Command and service mod- ule/S-IVB separation	Reaction control	3:18:04.9							
Spacecraft/S-IVB separation	S-IVB auxiliary propulsion system	4:26:41.1	80.0						
First midcourse correc- tion	Service propulsion	30:52:44.4	9.2	61.8	65.1	8234	0.7N	161.968E	83:28:38.8

TABLE 5-VI.- LUNAR ORBIT MANEUVER SUMMARY

Maneuver	System	Ignition time, hr:min:sec	Firing time, sec	Velocity change, ft/sec	Resultant orbit	
					Apocynthion, miles	Pericyynthion, miles
Lunar orbit insertion	Service propulsion	83:25:23.4	352.3	2889.5	168.8	62.6
Lunar orbit circularization	Service propulsion	87:48:48.1	16.9	165.2	66.1	54.3
Command module/lunar module separation	Command module reaction control	108:24:36.8	14.4	2.4	63.5	56.3
Descent orbit insertion	Descent propulsion	109:23:39.9	29.0	72.4	60.6	8.1
Powered descent initiation	Descent propulsion	110:20:38.1	717.0	--	--	--
First lunar orbit plane change	Service propulsion	119:47:13.2	18.2	349.9	62.5	57.6
Lunar orbit insertion	Ascent propulsion	142:10:59.9	423.2	6057.0	46.3	8.8
Coelliptic sequence initiation	Lunar module reaction control	143:01:51	41.1	45.0	51.0	41.5
Constant differential height	Lunar module reaction control	144:00:02.6	13.0	13.8	44.4	40.4
Terminal phase initiation	Lunar module reaction control	144:36:26	26.0	29.0	60.2	43.8
Terminal phase finalization	Lunar module reaction control	145:19:29.3	38.0	40.0	62.3	58.3
Final separation	Service module reaction control	148:04:30.9	5.4	1.0	62.0	57.5
Lunar module deorbit	Lunar module reaction control	149:55:16.4	82.1	196.3	--	--
Second lunar orbit plane change	Service propulsion	159:04:45.5	19.2	381.8	64.7	56.8

TABLE 5-VII.- RENDEZVOUS MANEUVER SOLUTIONS

Maneuver	Lunar module						Real-time nominal		Command module guidance ^a		Actual	
	Primary guidance			Abort guidance			Time, hr:min:sec	Velocity, ft/sec	Time, hr:min:sec	Velocity, ft/sec	Time, hr:min:sec	Velocity, ft/sec
	Time, hr:min:sec	Velocity, ft/sec	Time, hr:min:sec	Time, hr:min:sec	Velocity, ft/sec							
Coelliptic sequence initiation	143:01:51	45.3 posi-grade	143:01:51	46.1 posi-grade	143:01:51	49.0 posi-grade	44.9 posi-grade	143:01:51	44.9 posi-grade	143:01:51	51.6 posi-grade 0.1 south 0.3 down	
Constant differential height	144:00:02	10.2 retro-grade 9.3 down	144:00:02	9.4 retro-grade 13.5 down	143:59:53	2.3 down	10.3 retro-grade 0.4 south 7.8 down	144:00:02	10.3 retro-grade 0.4 south 7.8 down	144:00:02	10.1 retro-grade 9.1 down	
Terminal phase initiation	144:36:29	25.9 posi-grade 1.5 south 11.9 down	144:33:33	28.2 posi-grade 1.7 south 10.9 down	144:38:00	22.2 posi-grade 0.1 south 10.9 down	25.5 posi-grade 1.7 south 10.9 down	144:36:57	25.5 posi-grade 1.7 south 10.9 down	144:36:39	25.8 posi-grade 1.4 south 11.1 down	
First midcourse correction	144:51:29	0.5 retro-grade 2.0 up	144:51:29	3.8 retro-grade 0.3 north 4.6 down	(c)	0.0	1.6 retro-grade 0.1 north 5.3 down	144:51:29	1.6 retro-grade 0.1 north 5.3 down	144:51:29	(b)	
Second midcourse correction	145:06:29	0.9 retro-grade 0.3 south 0.7 down	(c)	(c)	(c)	0.0	6.1 retro-grade 0.3 north 1.6 up	145:06:29	6.1 retro-grade 0.3 north 1.6 up	145:06:29	(b)	

^aFor lunar module execution; midcourse solutions obtained from VIF ranging data only (tracking light failed).

^bData not available because of moon occultation.

^cSolution not obtained.

6.0 LUNAR DUST

Lunar dust was evident during Apollo 12 in two respects, but in a manner which differed significantly from that observed during Apollo 11. First, the crew experienced total obscuration of visibility just prior to touchdown, and second, because of increased exposure, more dust adhered to surface equipment and contaminated the atmosphere of both spacecraft.

6.1 DUST EFFECTS ON LANDING VISIBILITY

During the final phase of lunar module descent, the interaction of the descent engine exhaust plume with the lunar surface resulted in the top layer of the lunar soil being eroded away. The material particles were picked up by the gas stream and transported as a dust cloud for long distances at high speeds. Crew visibility of the surface and surface features was obscured by the dust cloud.

6.1.1 Mechanism of Erosion

The type of erosion observed in the Apollo 11 and 12 landings is usually referred to as viscous erosion, which has been likened to the action of the wind blowing over sand dunes. The shearing force of the gas stream at the interface of the gas and lunar soil picks up the weakly cohesive particles, injects them into the stream, and accelerates the particles to high velocities. The altitude at which this erosion is first apparent and the transport rate are dependent upon the surface loading caused by the engine exhaust plume and upon the mechanical properties of the local lunar soil. This dependence is expressed in terms of several characteristic parameters, such as engine chamber pressure, exit Mach number, material density, particulate size, and cohesion. Reference 4 develops the fundamental theory for predicting erosion rates during landing and compares the analytical predictions with experimental data. A list of suitable references on this subject are contained in volume II of reference 4.

6.1.2 Visibility Degradation During Apollo 12

Data on the degradation of visibility during landing are derived from crew observations and photographs. The photographic record is obtained from film (fig. 6-1) exposed by a 16-mm sequence camera, which is mounted

TABLE 7.6-1.- PLATFORM ALIGNMENT SUMMARY

Time, hr:min	Program option*	Star used	Gyro torquing angle, deg			Star angle difference, deg	Gyro drift, mFRU			Comments
			X	Y	Z		X	Y	Z	
00:24										
00:52	1	14 Canopus, 15 Sirius	+0.755	+0.941	-0.366	0.01	--	--		Program 51
02:20	3	01 Alpheratz, 45 Fomalhaut	-0.014	-0.028	+0.018	0.01	+0.8	+1.7	+1.1	
05:53	1	14 Canopus, 16 Procyon	+0.764	+0.576	-1.187	0.01	--	--	--	
14:57	3	16 Procyon, 12 Rigel	+0.127	-0.171	-0.281	0.00	-0.9	+1.3	-2.1	
29:48	3	24 Gienah, 27 Alkaid	+0.250	-0.246	+0.125	0.01	-1.1	+1.1	+0.6	Check star 22 Regulus
55:02	3	03 Navi, 13 Capella	+0.515	-0.492	+0.289	0.01	-1.4	+1.3	+0.8	Check star 20 Dnoes
78:21	3	03 Navi, 13 Capella	+0.400	-0.462	+0.263	0.02	-1.1	+1.3	+0.8	
81:06	1	01 Alpheratz, 10 Mirfak	+0.180	+0.259	+0.658	0.02	--	--	--	
86:45	3	7 Menkar, 13 Capella	+0.078	-0.111	+0.090	0.02	-0.9	+1.3	+1.05	Check star 11 Aldebaran
88:55	3	16 Procyon, 20 Dnoes	+0.013	-0.029	+0.069	0.02	-0.4	+0.9	+2.1	Check star 22 Regulus
102:50	1	20 Dnoes, 27 Alkaid	+0.238	-0.294	+0.061	0.01	--	--	--	
108:49	3	11 Aldebaran, 10 Mirfak	+0.135	-0.061	+0.000	0.01	-1.5	+0.7	0.0	
110:44	3	21 Alpheratz, 26 Spica	-0.035	-0.056	+0.44	0.01	+1.2	+1.9	+1.5	
118:32	1	03 Navi, 20 Dnoes	+0.562	+0.000	+0.670	0.02	--	--	--	
120:35	1	12 Rigel, 21 Alpherat	-0.708	-0.961	-0.392	0.02	--	--	--	
132:45	3	12 Rigel, 21 Alpherat	+0.255	-0.228	+0.141	--	-1.4	+1.3	+0.8	
138:20	3	22 Regulus, 26 Spica	+0.088	-0.160	+0.102	0.02	-1.0	+1.8	+1.2	
140:17	3	11 Aldebaran, 20 Dnoes	+0.022	-0.021	-0.043	0.01	-0.8	+0.7	-1.5	
142:19	3	23 Denebola, 26 Spica	+0.028	-0.014	+0.019	0.00	-0.9	+1.5	+0.6	
158:17	1	22 Regulus, 27 Alkaid	-0.382	-0.048	+0.331	--	--	--	--	
159:16	1		-84.79		-49.479	--	--	--	--	Pulse torqued to orient
159:54	3	16 Procyon, 23 Denebola	+0.065	-0.037	-0.098	0.01	--	--	--	
164:06	3	21 Alpherat, 26 Spica	+0.095	-0.088	-0.003	0.03	-1.5	+1.4	-0.1	
165:52	3	20 Dnoes, 21 Alpherat	+0.023	-0.003	+0.073	--	--	--	--	
167:57	3	16 Procyon, 20 Dnoes	+0.053	-0.032	+0.003	0.02	-1.7	+1.0	+0.1	
173:33	1									
173:52	3	04 Achernar, 22 Regulus	-0.216	-0.004	+0.149	0.01	--	--	--	Pulse torqued to orient
187:55	3	06 Achernar, 45 Fomalhaut	+0.288	-0.211	+0.211	0.01	-1.4	+1.4	+1.0	
210:09	3	34 Atria, 30 Menkent	+0.414	-0.396	+0.240	0.02	-1.2	+1.2	+0.7	Check star 25 Acrux
211:30	3	15 Sirius, 12 Rigel	+0.034	-0.053	-0.002	0.04	--	--	--	No torque
211:37	3	45 Fomalhaut, 34 Atria	+0.061	-0.009	-0.004	0.02	--	--	--	No torque
221:39	3	25 Acrux, 17 Regor	+0.191	-0.199	+0.149	--	-1.1	+1.2	+0.8	
240:08	1	35 Rasalhague, 41 Dabih	+0.195	-0.544	-0.641	0.00	--	--	--	Check star 37 Munki
243:01	3	23 Denebola, 30 Menkent	+0.053	-0.069	+0.015	0.01	-1.2	+1.6	+0.4	

*1 - Preferred; 2 - Nominal; 3 - REFSMUT; 4 - Landing site.

TABLE 7.6-11.- ENTRY MONITOR SYSTEM PERFORMANCE

	Maneuver							System test ^a
	First midcourse correction	Lunar orbit insertion	Circularization	First plane change	Second plane change	Trans-earth injection	Second midcourse correction	
Total velocity change, ft/sec	+61.7	+2889.3	+165.5	+349.7	+381.3	+3042.3	+2.0	
Velocity change set into counter, ft/sec	+57.2	+2882.4	+159.4	+337.1	+368.2	+3021.1	+2.0	0
Estimated time of counter operation, sec	39	368	47	48	49	160	38	100
Planned residual, ft/sec	-4.2	+1.0	-4.4	-8.4	-11.3	-14.4	+1.8	n/a
Actual counter residual, ft/sec (corrected) ^b	-4.4	-6.8	-5.6	-12.6	-13.5	-21.0	+0.2	n/a
Entry monitor system error, ft/sec	-0.2	-7.8	-1.2	-4.2	-2.2	-6.6	-1.6	-2.2
Estimated bias ^c , ft/sec/sec	-.005	-.020	-.025	-.055	-.045	-.045	-.042	-0.022

^a Performed at 238 hours.

^b A value of 0.2 ft/sec and the observed command module computer X-axis residual were added to determine the corrected error.

^c Corrected error divided by estimated counter operating time, i.e. firing time plus 30 seconds.

TABLE 7.6-III.- GUIDANCE AND CONTROL MANEUVER SUMMARY

Parameter	Maneuver						Transearth Injection
	First midcourse correction	Lunar orbit insertion	Lunar orbit circularization	First plane change	Second plane change		
Time							
Ignition, hr:min:sec	30:52:44.36	83:25:23.36	87:48:48.08	119:47:13.23	159:04:45.47	172:27:16.81	
Cutoff, hr:min:sec	30:52:53.55	83:31:15.61	87:49:04.99	119:47:31.46	159:05:04.72	172:29:27.13	
Duration, min:sec	0:09:19	5:52:25	0:16:91	0:18:23	0:19:25	2:10:32	
Velocity gained, ft/sec* (desired/actual)							
X	+19.60/+19.70	-1401.93/-1401.93	-159.86/-159.59	+44.05/+44.11	+23.23/+23.06	-1772.09/-1771.92	
Y	+41.10/+41.60	-1224.43/-1224.74	-13.60/-13.70	+197.26/+197.72	+214.51/+215.06	+2244.91/+2245.22	
Z	-41.61/-42.54	-2209.88/-2210.05	-40.59/-40.55	-285.36/-285.27	-314.30/-314.31	+1036.97/+1036.24	
Velocity residual, ft/sec (spacecraft coordinates)**							
X	-0.1	-0.2	+0.3	-0.3	-0.7	-0.1	
Y	-0.3	0.0	0.0	+0.1	+0.3	+0.6	
Z	0.0	+0.1	+0.4	+0.4	+0.6	+0.1	
Entry monitor system	-0.2	-7.8	-1.2	-4.2	-2.2	-6.6	
Engine gimbal position, deg							
Initial							
Pitch	+0.99	+0.94	+1.51	-0.65	-0.70	-0.57	
Yaw	-0.18	-0.10	-0.54	+0.54	+0.33	+0.28	
Maximum excursion							
Pitch	+0.39	+0.35	+0.31	-1.98	-2.10	-2.06	
Yaw	-0.38	-0.34	-0.24	+1.53	+2.04	+1.78	
Steady-state							
Pitch	+1.21	+1.08	+1.78	-0.31	-0.18	-0.31	
Yaw	+0.20	+0.07	-0.35	+0.71	+0.75	+0.45	
Cutoff							
Pitch	+1.21	+1.68	+1.58	-0.44	-0.35	-0.48	
Yaw	-0.01	-0.31	-0.42	+0.54	+0.45	-1.20	
Maximum rate excursion, deg/sec							
Pitch	+0.04	-0.04	-0.04	+1.27	+1.67	+1.39	
Yaw	+0.08	+0.12	+0.20	-0.60	-0.68	-0.51	
Roll	-0.04	-0.04	-0.45	-0.85	+1.01	-0.89	
Maximum attitude error, deg							
Pitch	-0.08	+0.19	+0.24	+0.08	+0.37	-0.24	
Yaw	+0.20	-0.08	-0.10	-0.28	+0.32	-0.28	
Roll	-0.13	-5.00***	-2.40	-4.28	+0.42	-5.00***	

*Velocity residuals in spacecraft coordinates after trimming has been completed.

**Velocity gained in earth- or moon-centered inertial coordinates.

***Telemetry signal saturated.

7-11 A

7-11 B

7-11-C

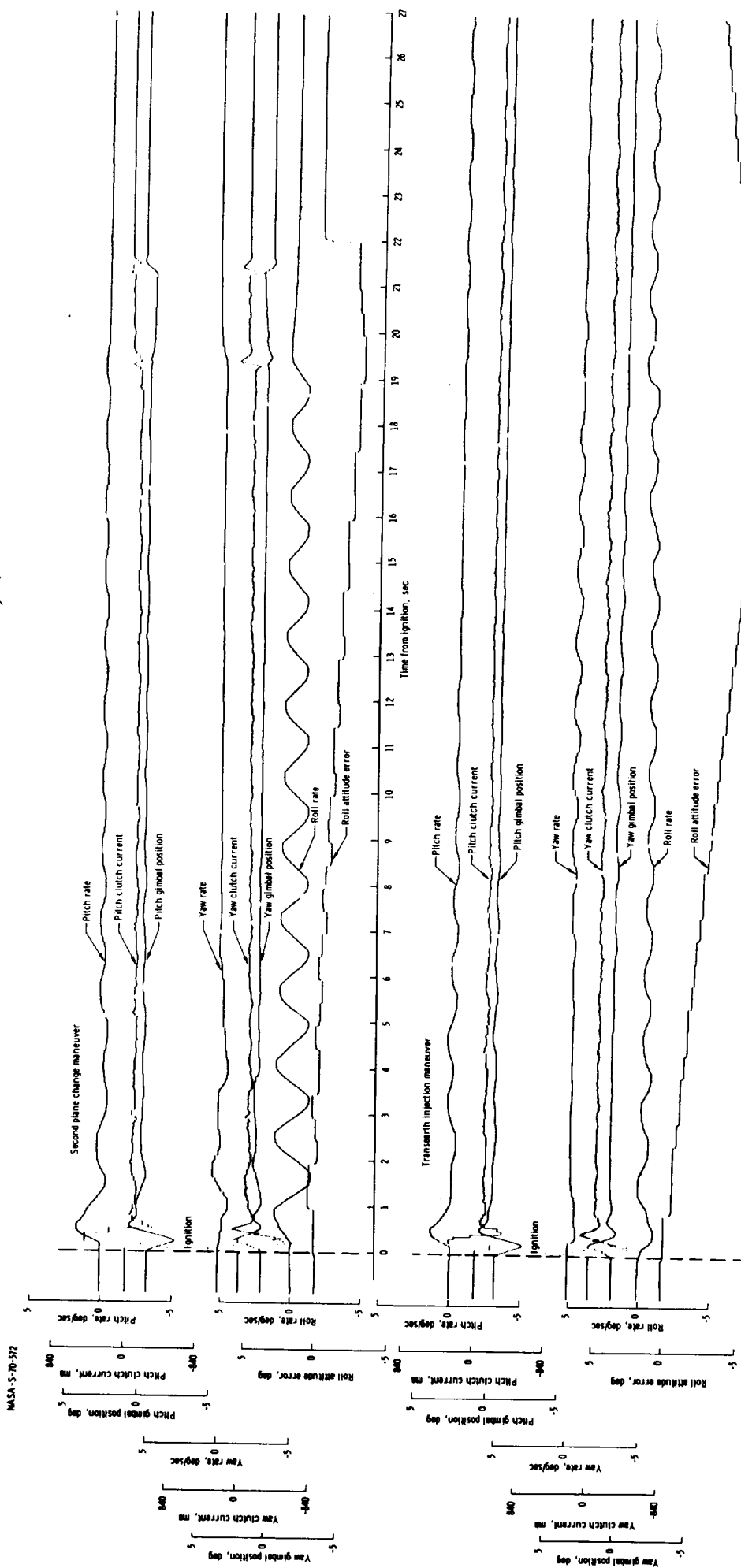


Figure 7.6-1.- Comparison of spacecraft dynamics during second plane change and transverse injection maneuvers.

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TABLE 7.6-IV.- INERTIAL COMPONENT PREFLIGHT HISTORY - COMMAND MODULE

Error:	Sample mean	Standard deviation	No. of samples	Countdown value	Flight load	Flight performance
Accelerometers						
X - Scale factor error, ppm	-173	40	7	-202	-220	--
Bias, cm/sec ²	-0.01	0.13	7	-0.09	-0.09	0.0
Y - Scale factor error, ppm	-243	65	9	-330	-350	--
Bias, cm/sec ²	-0.13	0.05	9	-0.08	-0.09	-0.15
Z - Scale factor error, ppm	-306	59	7	-419	-370	--
Bias, cm/sec ²	-0.19	0.03	7	-0.13	-0.16	-0.16
Gyroscopes						
X - Null bias drift, mERU	-1.5	1.8	9	-1.3	-0.1	-0.9
Acceleration drift, spin reference axis, mERU/g	-1.4	5.3	7	-3.5	-4.0	--
Acceleration drift, input axis, mERU/g	6.7	6.7	7	18.2	13.0	--
Y - Null bias drift, mERU	-0.6	0.8	9	0.2	-0.1	1.3
Acceleration drift, spin reference axis, mERU/g	-3.3	0.4	7	-3.3	-4.0	--
Acceleration drift, input axis, mERU/g	0.7	0	7	1.7	0.0	--
Z - Null bias drift, mERU	-2.8	1.3	9	-1.4	40.1	+0.5
Acceleration drift, spin reference axis, mERU/g	-3.5	4.2	7	-4.6	-6.0	--
Acceleration drift, input axis, mERU/g	-0.1	2.3	7	0.1	-1.0	--

Engine transient performance during all starts and shutdowns was satisfactory. During the initial firing, minor oscillations in the measured chamber pressure were observed beginning approximately 1.8 seconds after ignition. The magnitude of the oscillations was less than 30 psi peak-to-peak, and by approximately 2.1 seconds after ignition, the chamber pressure data were indicating normal steady-state operation. Similar oscillations observed during the first firing for Apollo 11 were attributed to a small amount of helium which was probably trapped in the heat exchanger after completion of bleed procedures during propellant loading.

The propellant utilization and gaging system operated satisfactorily throughout the mission. During Apollo 9, 10, and 11, the engine mixture ratio was less than expected, based on engine ground test data. Although the cause of the observed negative mixture ratio shifts have not been completely determined, the predicted flight mixture ratio for this mission was biased, based on previous flight experience, to account more closely for the expected flight mixture ratio. This biased prediction involved conducting the entire mission with the propellant utilization valve in the increase position to achieve a final propellant unbalance close to zero. Soon after ignition for the first firing, the crew moved this valve to the increase position, where it remained throughout the entire flight. The final propellant unbalance was approximately 50 pounds of oxidizer greater than the optimum quantity distribution.

7.9 ENVIRONMENTAL CONTROL SYSTEM

The environmental control system performed satisfactorily and provided a comfortable environment for the crew and adequate thermal control of the spacecraft equipment. The only anomalies noted were associated with instrumentation (see section 7.5) and clogging of both urine filters.

7.9.1 Oxygen Distribution

The oxygen distribution system operated normally and maintained cabin pressure at 5.0 to 5.1 psia. The overall environmental control oxygen usage rate was approximately 0.45 lb/hr, which is higher than on previous missions but is still within acceptable limits. This higher consumption is attributed to the increased purging requirements of the redesigned urine receptacle assembly and to excessive cabin leakage, which required a waiver prior to launch. However, the total indicated cryogenic oxygen usage was greater than the sum of the calculated fuel cell and environmental control usage by about 27 pounds. This discrepancy is discussed in section 14.1.7.

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TABLE 8.6-1.- INFLIGHT AND LUNAR SURFACE ALIGNMENT DATA

Time, hr:min	Type alignment	Alignment mode		Telescope detent ^c /star used	Star angle difference, deg	Gyro torquing angle, deg			Gyro drift, mERU		
		Option ^a	Technique ^b			X	Y	Z	X	Y	Z
104:52			Docked alignment			-0.250	-0.360	+0.050	--	--	--
108:11			Docked alignment			-0.045	-0.035	-0.092	^d 0.9	^d 0.7	^d 1.8
108:48	P52	3	NA	2/13; 2/12	0.02	+0.018	-0.002	-0.069	0.3	0.0	1.2
110:46	P57	3	1	NA	0.07	-0.011	+0.064	-0.054	0.4	2.2	1.8
110:54	P57	3	2	1/15; 2/00	0.01	+0.027	-0.017	-0.045	--	--	--
111:22	P57	3	2	1/16; 6/17	0.02	+0.034	+0.036	+0.019	--	--	--
139:26	P57	4	3	1/16; -/-	0.04	+0.001	+0.057	+0.033	--	--	--
141:29	P57	4	3	1/16; -/-	0.04	-0.023	+0.004	+0.015	0.7	0.1	0.5
142:23	P52	3	NA	2/12; 2/13	0.01	+0.008	+0.010	-0.046			

^a1 - Preferred; 2 - Nominal; 3 - REFSMMAT; 4 - Landing site.

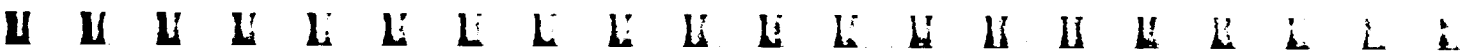
^b0 - Anytime; 1 - REFSMMAT plus g; 2 - Two bodies; 3 - One body plus g.

^c1 - Left front; 2 - Front; 3 - Right front; 4 - Right rear; 5 - Rear; 6 - Left rear.

^dNot torqued.

Star names:

- 13 Capella
- 12 Rigel
- 15 Sirius
- 00 Pollux
- 16 Procyon
- 17 Regor



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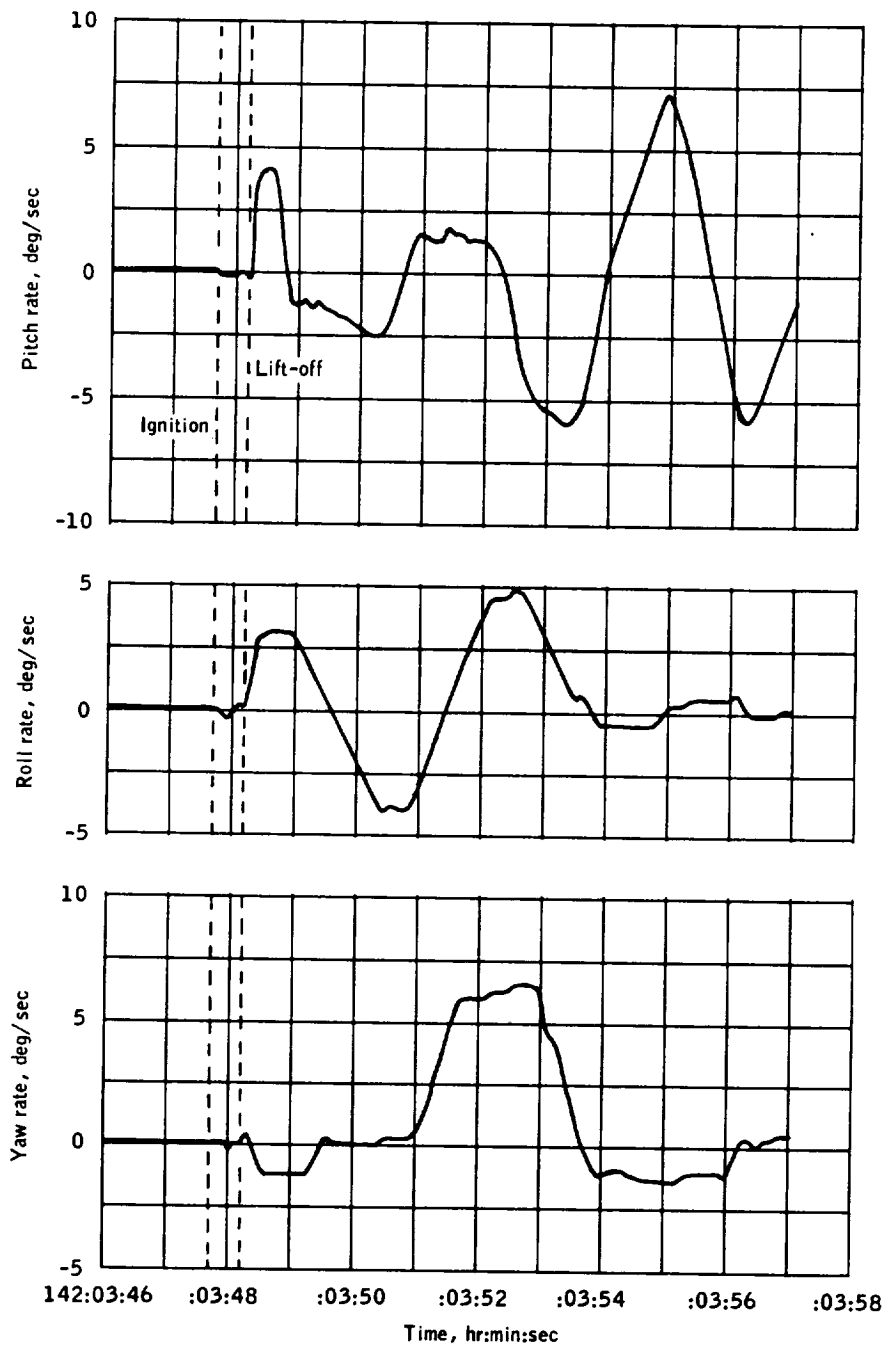


Figure 8.6-1.- Attitude rates at lunar lift-off.

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TABLE 8.6-IV.- MECHANICAL COMPONENT FREQUENCY RESPONSE - LOUIS K. 1014F

(a) Accelerometers

Error	Sample mean	Standard deviation	Number of samples	Countdown value	Flight load	Inflight performance					
						Power-up to 106:43	Update (106:43)	Landing to power-down	Surface power-up to lift-off	Update (143:45)	143:45 to rendezvous
X - Scale factor error, ppm	-649	18	4	-640	-660	--	--	--	--	--	--
Bias, cm/sec ²	-0.39	0.02	4	-0.37	-0.38	-0.33	-0.33	-0.40	-0.10	-0.15	-0.17
Y - Scale factor error, ppm	-681	72	4	-727	-720	--	--	--	--	--	--
Bias, cm/sec ²	0.03	0.01	4	0.03	0.02	0.01	--	0.05	0.20	0.20	0.18
Z - Scale factor error, ppm	-885	42	4	-943	-890	--	--	--	--	--	--
Bias, cm/sec ²	0.60	0.05	4	0.63	0.62	0.68	0.68	0.73	0.34	0.39	0.42

(b) Gyroscopes

Error	Sample mean	Standard deviation	Number of samples	Countdown value	Flight load	Inflight performance
X - Null bias drift, mERU	-1.0	0.3	5	-1.3	0.1	0.6
Acceleration drift, spin reference axis, mERU/g	-1.3	1.4	4	-0.4	-2.0	--
Acceleration drift, input axis, mERU/g	10.6	6.5	4	14.0	7.0	--
Y - Null bias drift, mERU	0.7	1.0	5	-0.2	0.8	0.8
Acceleration drift, spin reference axis, mERU/g	4.1	1.4	4	5.3	+4.0	--
Acceleration drift, input axis, mERU/g	-16.0	6.8	4	-23.3	-15.0	--
Z - Null bias drift, mERU	2.8	0.9	5	3.3	3.0	1.3
Acceleration drift, spin reference axis, mERU/g	-0.3	4.2	4	-2.6	-2.0	--
Acceleration drift, input axis, mERU/g	10.8	4.8	4	12.8	13.0	--

TABLE 8.9-I.- STEADY-STATE PERFORMANCE

Parameter	10 seconds after ignition		400 seconds after ignition	
	Predicted ^a	Measured ^b	Predicted ^a	Measured ^b
Regulator outlet pressure, psia	184	184 ^c	184	184 ^c
Oxidizer bulk temperature, °F	69.9	68.5	69.0	67.8
Fuel bulk temperature, °F	69.7	68.5	69.5	68.5
Oxidizer interface pressure, psia	171.1	168.0	170.2	167.5
Fuel interface pressure, psia	170.6	167.5	169.8	166.7
Engine chamber pressure, psia	123.0	120.0	122.7	119.5
Mixture ratio	1.611	---	1.602	---
Thrust, lb	3495	---	3460	---
Specific impulse, sec	309.5	---	309.2	---

^aPreflight prediction based on acceptance test data and assuming nominal system performance.

^bActual flight data with known biases removed.

^cThese values are approximate due to oscillations noted in text.

Behind the moon during the second revolution after lunar lift-off, erratic fluctuations in the carbon dioxide partial-pressure sensor activated the caution-and-warning system, and the crew selected the secondary lithium hydroxide cartridge. The secondary cartridge also exhibited erratic indications. This condition was expected, because a similar problem was observed during Apollo 11 and was determined to be the result of free water from the water separator drain tank being introduced into the sensor casing. The sensor line will be relocated to prevent recurrence of this problem, as discussed in section 14.2.3.

8.11 CREW STATION

8.11.1 Displays and Controls

The displays and controls functioned satisfactorily in all but the following areas.

The main shutoff valve flag indicator for the system-A reaction control system did not indicate properly when the valve was commanded open; however, telemetry data showed that the valve had opened, thus indicating faulty flag operation. This indicator had exhibited sticky operation during a ground test, and the discrepancy is generic to flag indicators.

After lunar lift-off, the exterior tracking light operated normally during the first darkness pass but did not operate during the second darkness pass. The light switch was cycled, and telemetry indicated that power consumption was normal after the failure occurred. The power indication confirmed normal operation of the power supply and isolated the failure to the high-voltage section of the light. Section 14.2.4 contains further details of this problem.

The docking hatch floodlight switch failed to turn off the floodlights after the first lunar module checkout. The crew checked the switch manually, and it performed correctly. An improper adjustment between the switch and the hatch was the likely cause of the problem, and an improved installation procedure will be implemented for future missions. For further discussion of this problem, see section 14.2.1.

8.11.2 Crew Provisions

When the Commander attempted to zero the portable life support system feedwater bag scale, the zero adjustment nut came off. The nut was reinstalled with difficulty, and the feedwater was successfully weighed. If the scale is required for future missions, the zero-adjustment screw will be lengthened and the end peened to retain the adjustment nut.

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8.13.3 Reaction Control System Propellant

The preflight planned usage includes 105 pounds for a landing site redesignation maneuver of 60 ft/sec and 2 minutes flying time from 500 feet altitude. The reaction control propellant consumption was calculated from telemetered helium tank pressure histories using the relationships between pressure, volume, and temperature.

Condition	Actual value, lb			Predicted value, lb
	Fuel	Oxidizer	Total	
Loaded				
System A	108	209		
System B	108	209		
Total	216	418	634	633
Consumed to:				
Docking			315	305
Impact ^a			433	424
Remaining at lunar module impact			201	209

^aEssentially includes that consumed in the deorbit maneuver.



9.5.2 Translunar Coast

Activities during translunar coast were similar to those of previous lunar missions and were conducted as planned. The only change from nominal procedures was an early entry into the lunar module to verify that the systems had suffered no damage as a result of the potential discharges during launch. Navigation sightings using the earth limb showed a significant variation in the height of the atmosphere. Future crews should use the apparent visible horizon, instead of the airglow layer, for consistently accurate sightings. Attitude stability was excellent during passive thermal control, which was initiated as planned.

9.5.3 Midcourse Correction

The only midcourse correction required was performed at the second option point with the service propulsion system. This maneuver, the only major change from Apollo 11 during this phase, placed the spacecraft on a "hybrid" non-free-return trajectory (section 5.0). Longitudinal velocity residuals were trimmed to within 0.1 ft/sec.

9.6 LUNAR ORBIT INSERTION

The lunar orbit insertion and circularization maneuvers were conducted in accordance with established procedures using the service propulsion system and primary guidance. Residuals were within 0.1 ft/sec about all axes. The computer indicated that the spacecraft was inserted into a 170.0- by 61.8-mile orbit. The planned firing time calculated from ground tracking was 5 minutes 58 seconds, whereas the firing time as observed onboard, was 5 minutes 52 seconds. The circularization maneuver two revolutions later inserted the spacecraft into a 66.3- by 54.7-mile orbit, which included a planned navigation bias as was used in Apollo 11.

9.7 LUNAR MODULE CHECKOUT

Activities after circularization were generally routine in nature and closely followed the flight plan. The Commander and the Lunar Module Pilot entered the lunar module for inspection, cleanup, and stowage. During this time, a scheduled landmark tracking of a crater (designated H-1) in the vicinity of Fra Mauro was normal in all respects and established procedures were used without difficulty.

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on an automobile that has been driven through several mud puddles and allowed to dry. While the dust was on all sides of the Surveyor, it was not uniform around each specific item. Generally, the dust was thickest on the areas that were most easily viewed when walking around the spacecraft. For example, the side of a tube or strut that faced the interior of the Surveyor was relatively clean when compared to a side facing outward.

Retrieving the television camera was not difficult using the cutting tool. The tubes appeared to sever in a more brittle manner than the new tubes of the same material used in preflight exercises. The electrical cable insulation had aged and appeared to have the texture of old asbestos. The mirrors on the surface of the electronic packages were generally in good condition. A few cracks were seen but no large pittings. The only mirrors that had become unbonded and separated were those on the flight control electronics package. As a bonus, the Surveyor scoop was removed. Although the steel tape was thin enough to bend in the shears and could not be cut, the end attached to the scoop became debonded when the tape was twisted with the cutter. Several rock samples were collected in the field of view of the Surveyor television camera for comparison with original photographs. On the return traverse, the added weight of the Surveyor components and samples on the crewman's back did not appear to affect either stability or mobility.

9.10.7 Lunar Surface Tools

The handtool carrier was light but was still troublesome to carry about. When a number of samples had been accumulated, it was tiring to hold the carrier at arm's length so that rapid movement was possible. If a means could be found to attach the carrier to the back of the portable life support system during the traverse from one geology site to another, the total geology operation could be carried out more efficiently. It was generally necessary to set the carrier down with great care to prevent it from tipping over. The practicality of a pushed or towed vehicle for transporting equipment, tools, and samples over the surface could not be resolved from the work performed in this mission. However, certain constraints, such as the dust which would be set in motion by any wheels, must be considered in the design of such a vehicle. Also, under the light gravity, objects carried on such a conveyance would have to be positively restrained.

The hammer proved to be an effective tool. Since arm motion is inaccurate in the pressurized suit, the front end of the hammer was generally not used when driving a core tube because its striking area was too small, and the side of the hammer was more useful. The pick portion of

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Figure 9-4.- Lunar sample collection using tongs.

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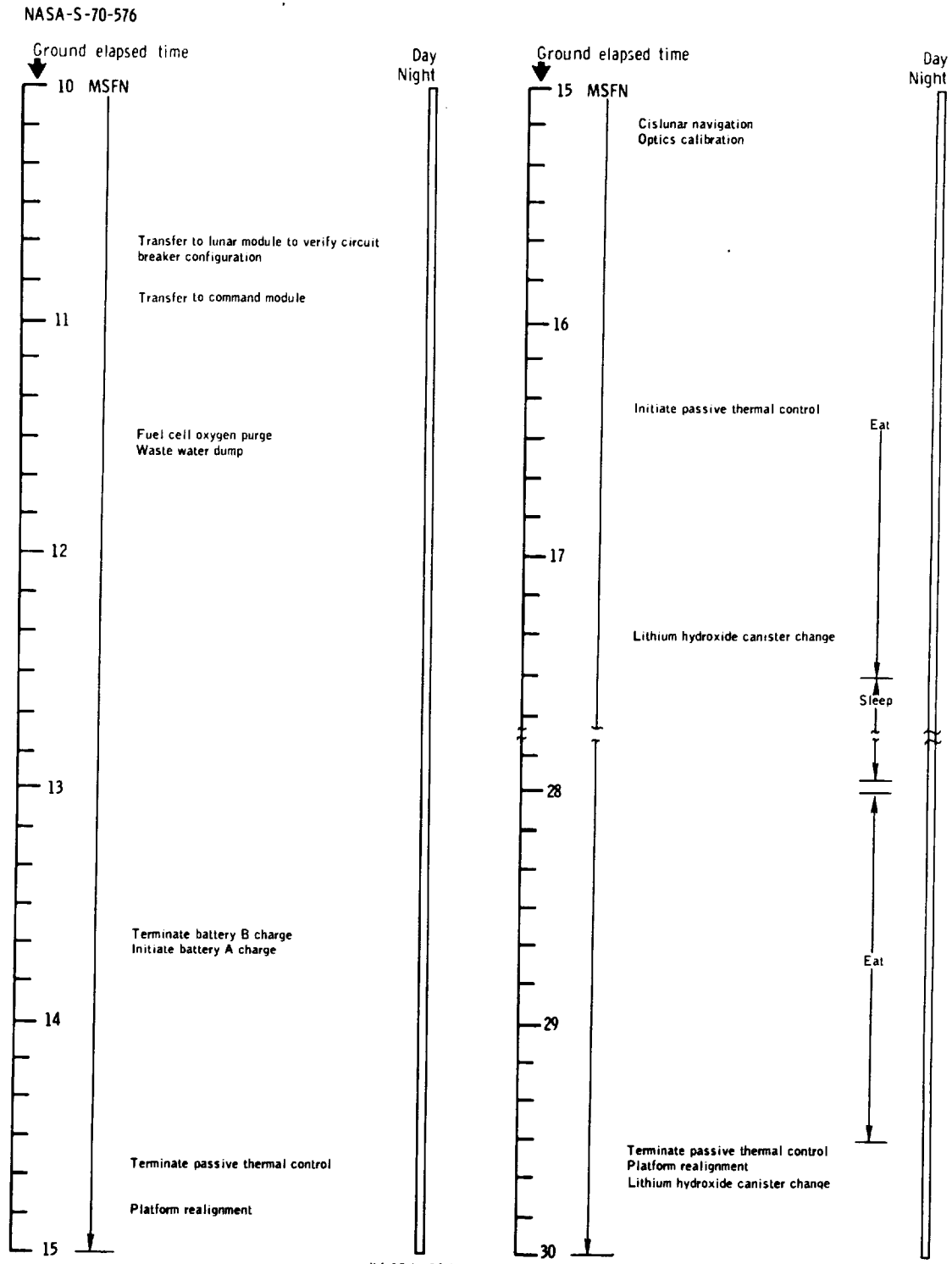
Although the midcourse corrections were small, both solutions were executed. It was not necessary to make any line-of-sight corrections in the lunar module until at a range of approximately 1000 feet from the command module, and these corrections were very small. The velocity limits for all braking gates were met, with the first gate at 6000 feet range requiring a velocity reduction from 38 to 30 ft/sec. The passive rendezvous procedures for the command module were normal in all respects. The ground uplinked the lunar module state vector immediately after insertion, and a platform alignment was conducted according to the checklist. This procedure was completed ahead of the nominal timeline and permitted orbital navigation to be commenced early. The VHF ranging system broke lock twice in the subsequent tracking timeline. For the out-of-plane solution, nine VHF ranging and 14 optics marks were obtained. The only procedural discrepancy noted was the initial few state-vector solutions did not converge as rapidly as expected; however, a solution for coelliptic sequence initiation of 38.8 ft/sec was eventually obtained. The command module navigation operation was continued, with the final computation completed on time after 14 VHF and 21 optics marks had been obtained. The final command module solutions for coelliptic sequence initiation and the constant differential height maneuver were comparable to those of the lunar module. The rendezvous timeline through the constant differential height maneuver was nominal in all respects.

Although sun shafting was evident in the sextant, eight optics marks were obtained before darkness. When the lunar module went into darkness, the Command Module Pilot observed that the lunar module tracking light was inoperative. All checks on board the lunar module indicated that switches were in the proper configuration, and it was assumed that the tracking light failed subsequent to coelliptic sequence initiation. Therefore, the remainder of the command module rendezvous operations were conducted using VHF ranging only. The solutions for terminal phase initiation in both vehicles were again comparable. As was known prior to flight, both midcourse correction solutions in the command module would be inaccurate when only VHF ranging was used.

9.11.3 Docking

The command module digital autopilot was set to narrow deadband and used to perform the pitch and yaw maneuver for the docking operation. At capture latch engagement, the command and service module control mode was then changed to free, while the lunar module remained in attitude-hold, narrow deadband. There were no noticeable docking transients or lunar module reaction control thruster firings. A slight attitude adjustment was made with the command and service module, and the probe was then retracted for a hard dock. Closing rates at contact are estimated to have been about 0.2 or 0.3 ft/sec.

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(b) 10 to 30 hours.
Figure 9-1. - Continued.



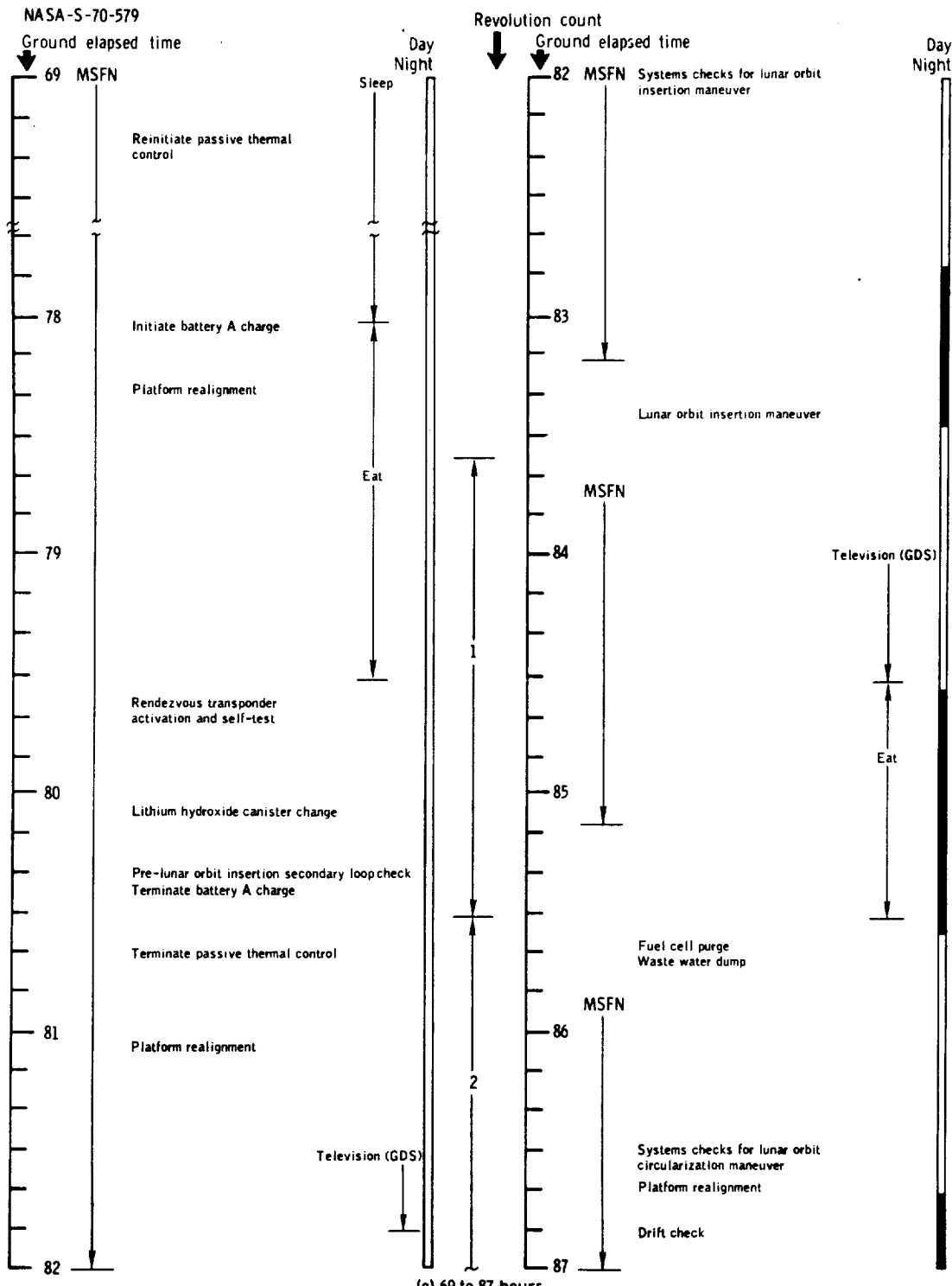
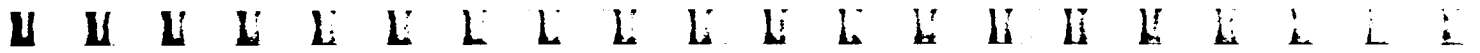


Figure 9-1. - Continued.



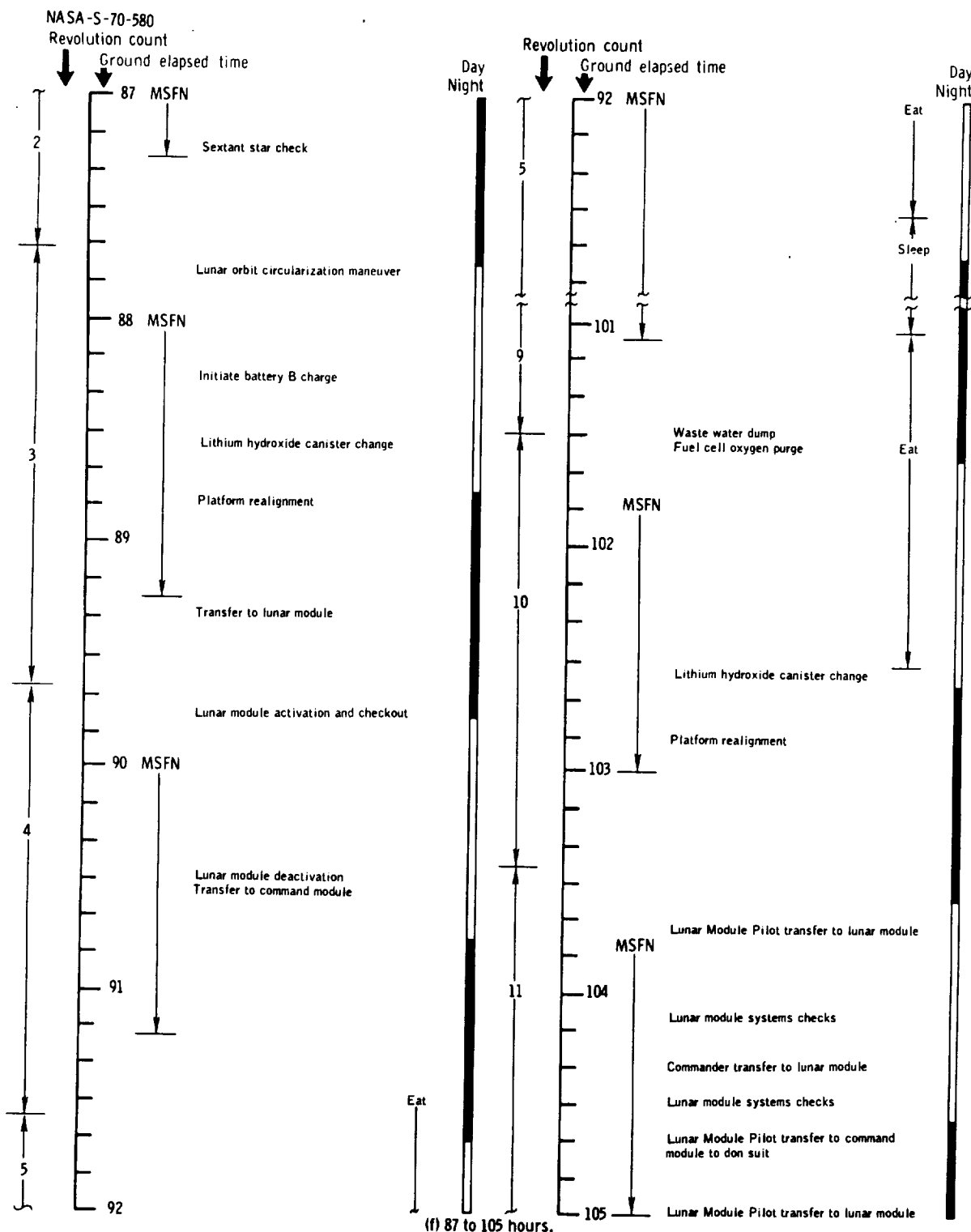


Figure 9-1. - Continued.



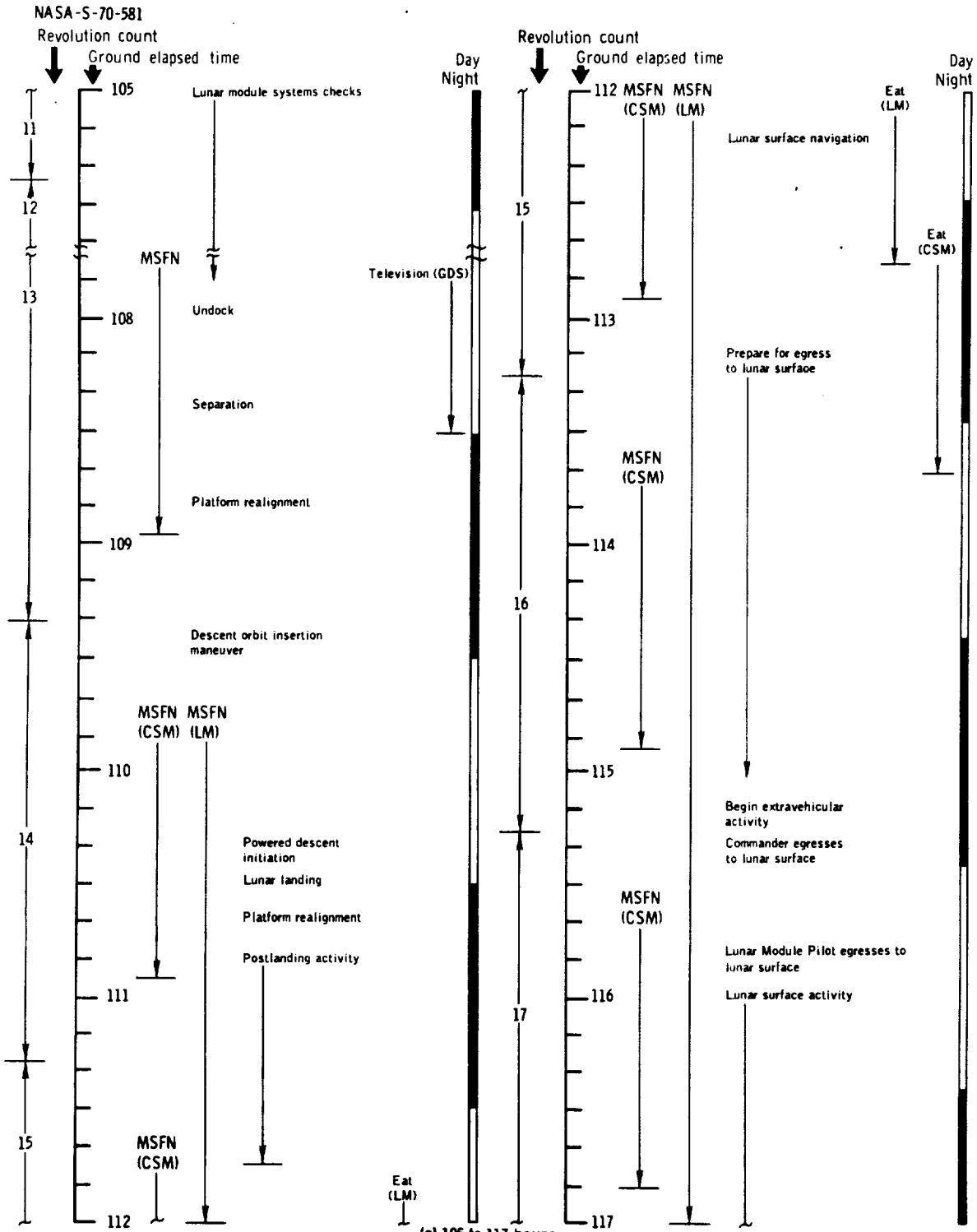


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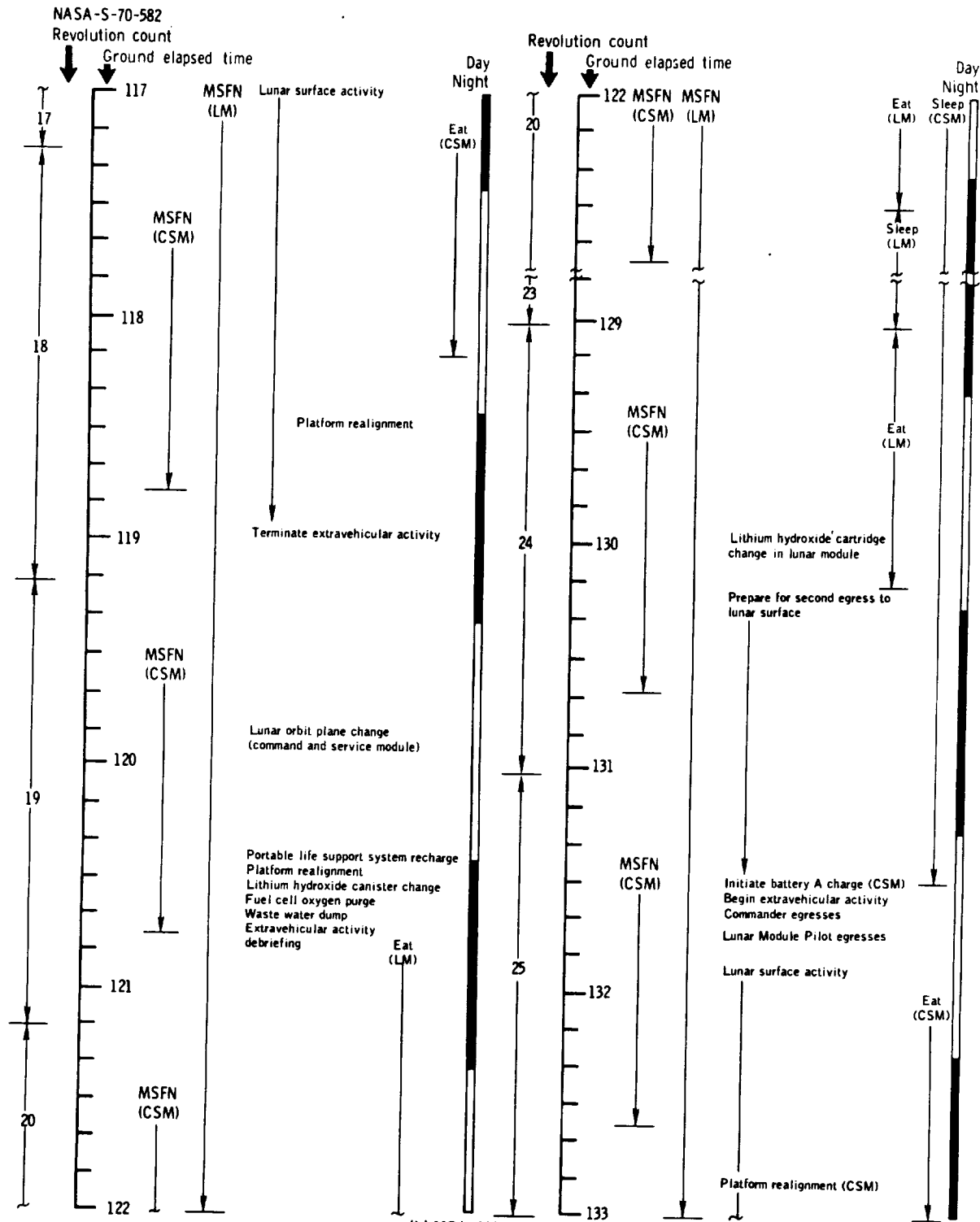
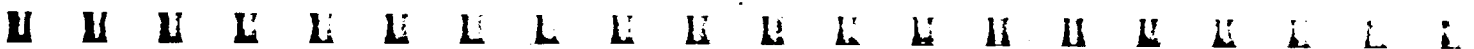


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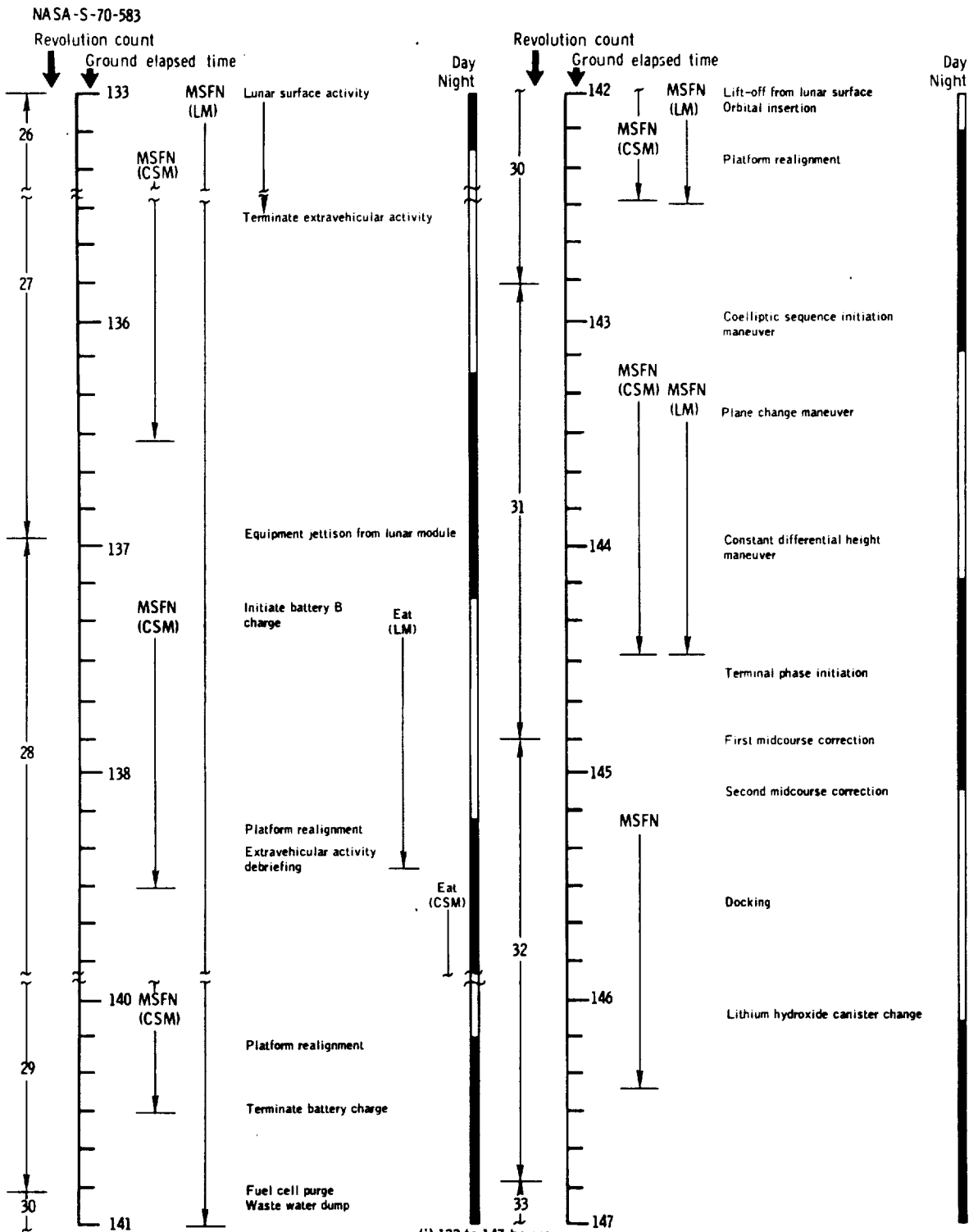


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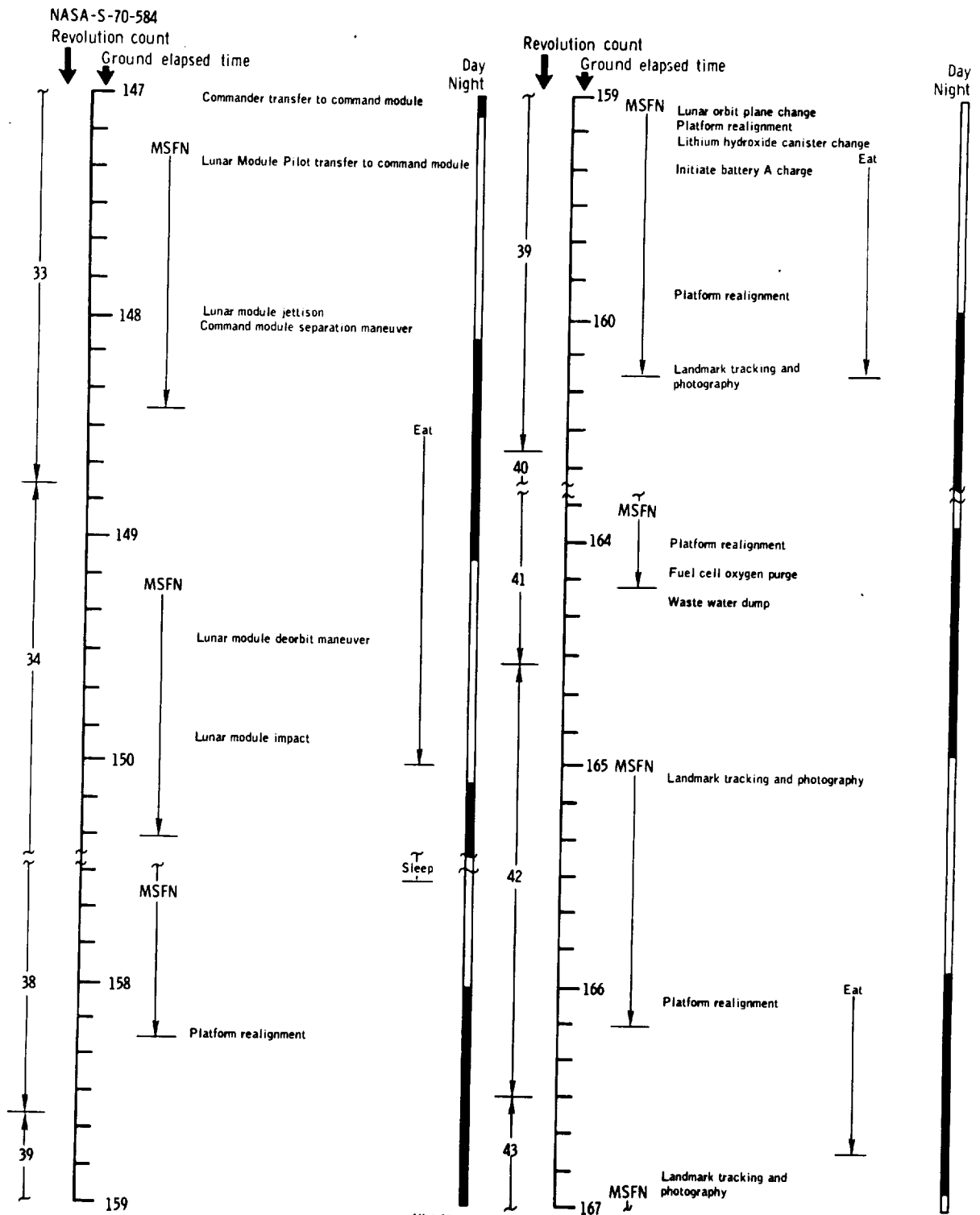
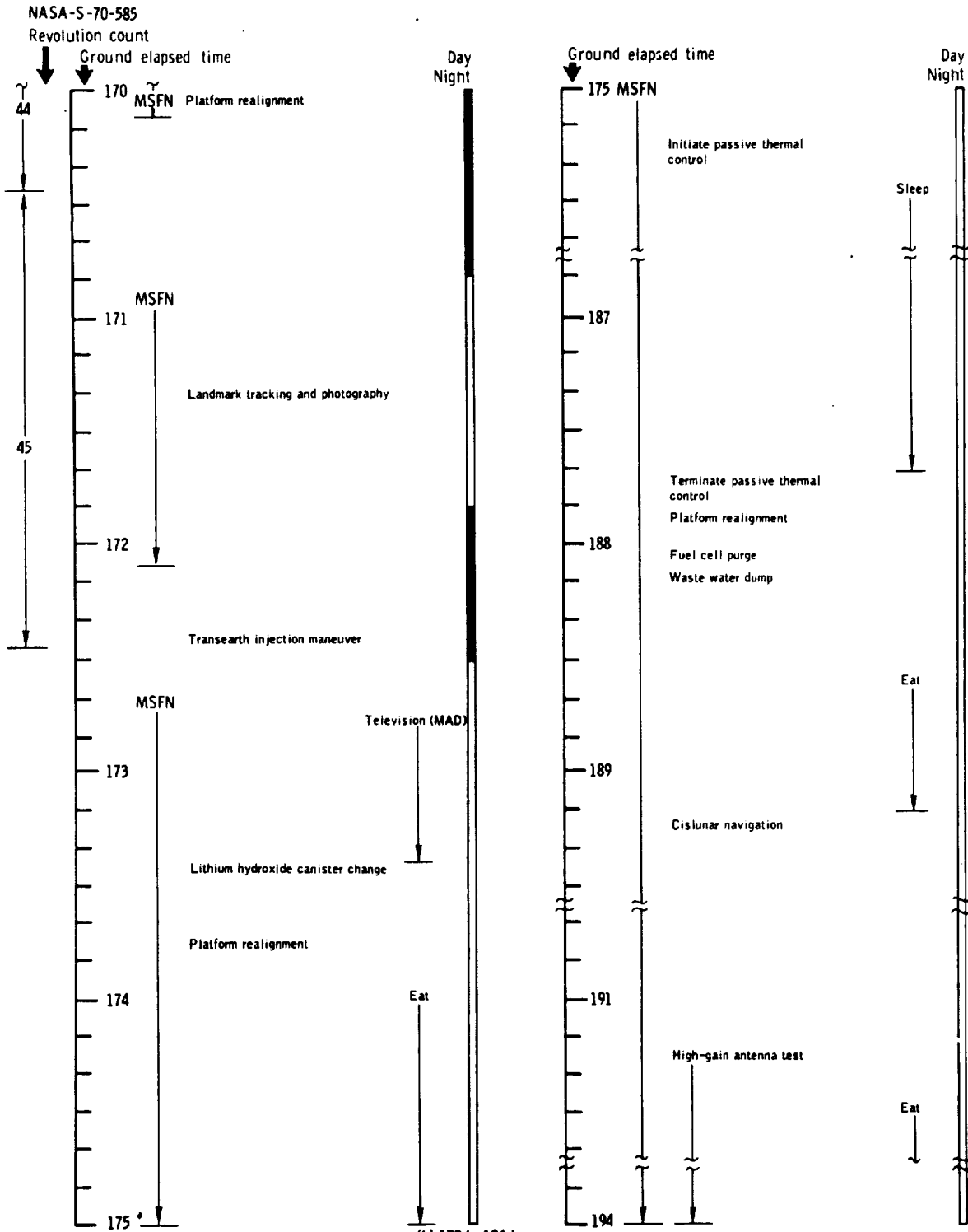
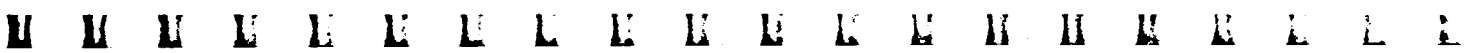


Figure 9-1. - Continued.





(k) 170 to 194 hours.
 Figure 9-1. - Continued.



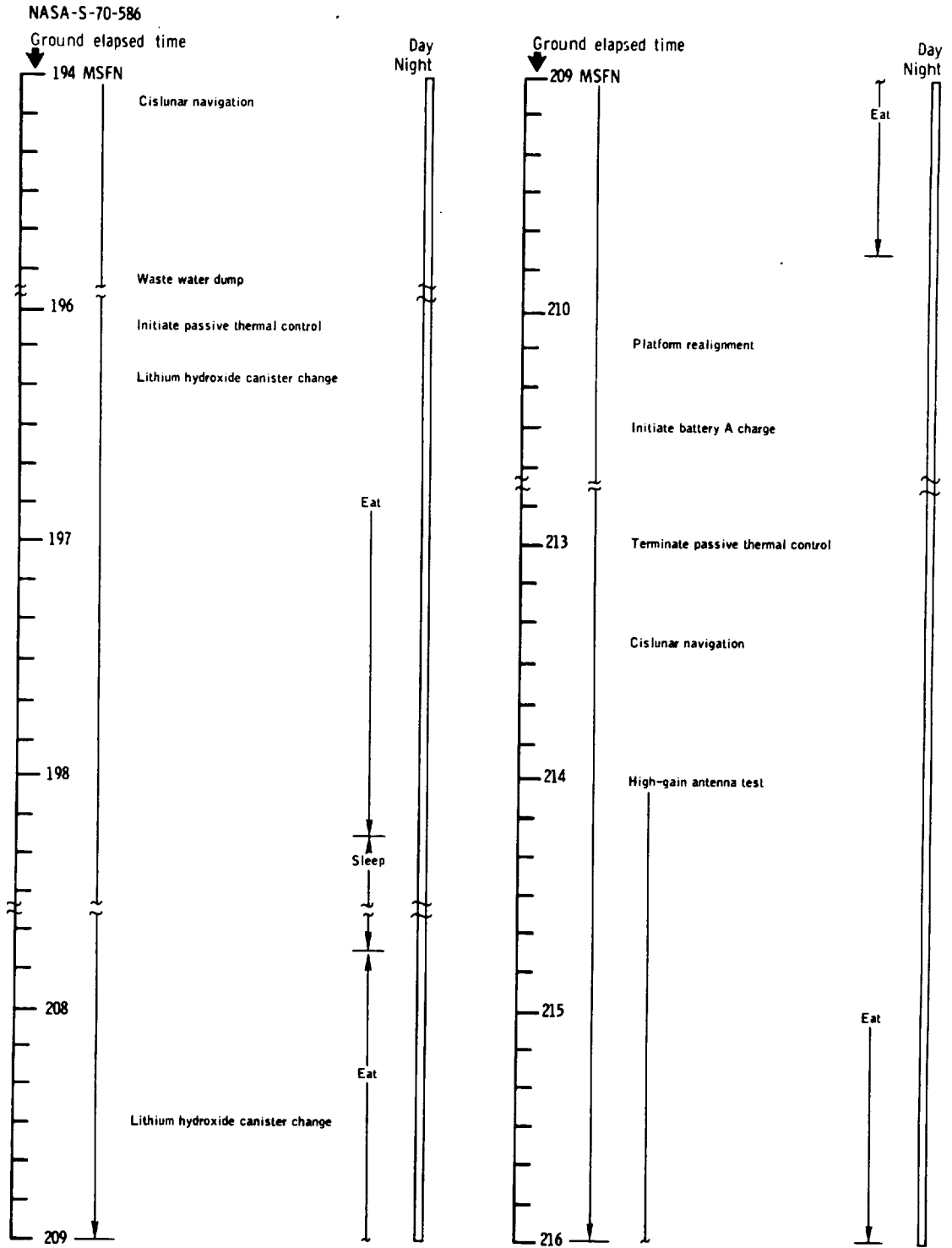


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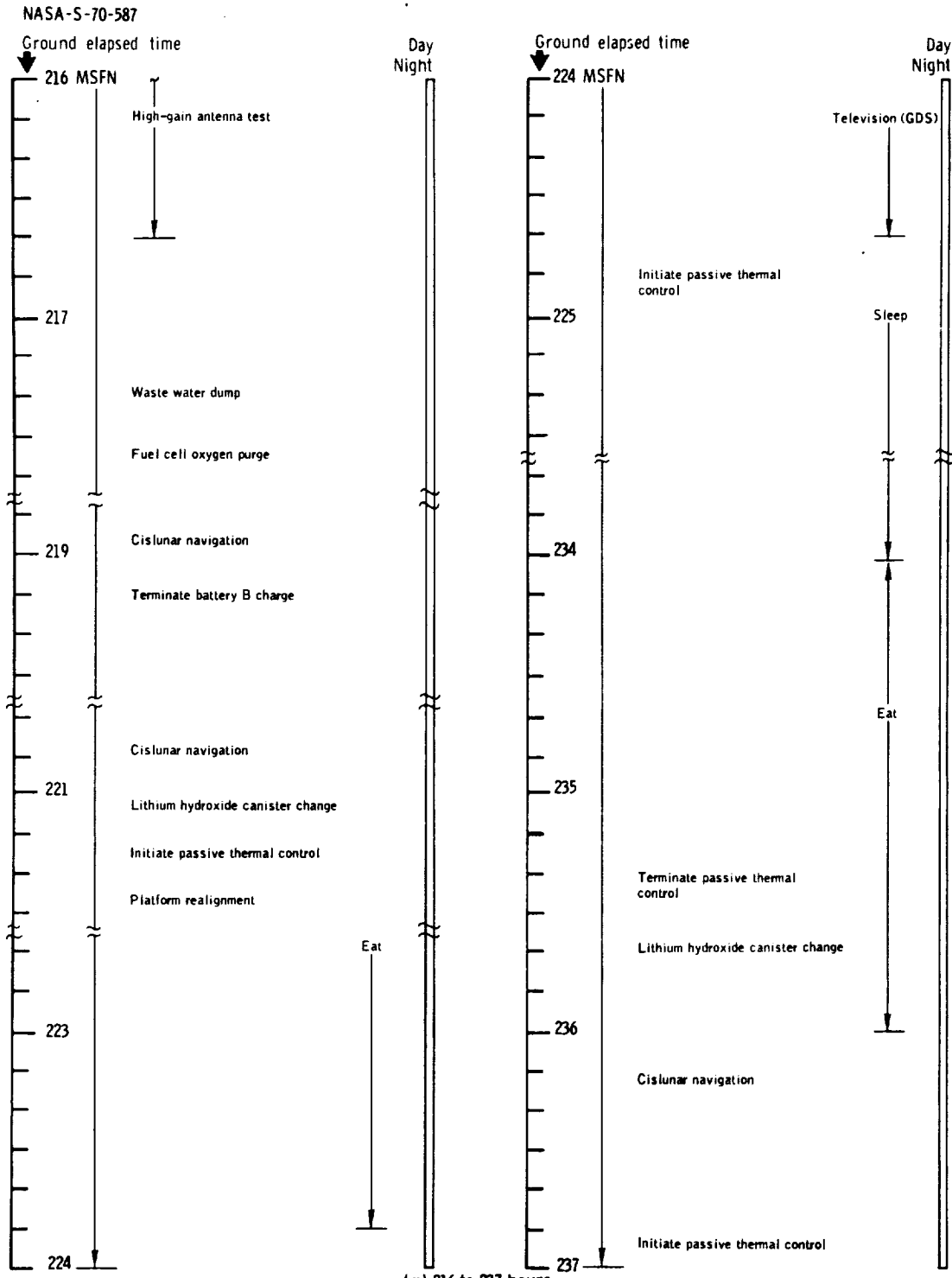


Figure 9-1. - Continued.



with air bubbles in the middle ear cavity, but this symptom disappeared after 24 hours of decongestant therapy. Because the command module splashed down normal to the surface of the water, landing forces were greater than those experienced on previous Apollo flights. A camera came off the window bracket and struck the Lunar Module Pilot on the forehead. He lost consciousness for about 5 seconds and sustained a 2-centimeter laceration over the right eyebrow. The cut was sutured soon after retrieval and healed normally.

All crewmen suffered varying degrees of skin irritation at the biomedical sensor sites. The Command Module Pilot's skin condition was the worst of the three on recovery day. He had multiple pustules at the margins and in the center of the sensor sites. Healing lesions were noted on the Commander's skin at all sensor sites. He had removed his sensors 4 days prior to recovery and had cleansed the skin and applied cream to the affected areas daily. Red areas and small pustules were noted about all sensor sites on the Lunar Module Pilot.

The skin reaction to the sensors was the most severe seen in manned flight; therefore, a study was initiated to determine the cause of the skin irritation. The results disclosed that the Commander was allergic to some, as yet unidentified, substance in the flight electrode paste, while the other two crewmen developed no allergic reaction during these tests. Chemical analysis of the paste was inconclusive in determining the cause of the irritation. No bacteria were cultured from the electrode paste, which contains a substance to inhibit the growth of bacteria. There was a heavy concentration of *Staphylococcus aureus*, cultured from the skin of all three crewmen after the flight. This bacteria could account for the inflammation of the irritated skin area reported.

On the day after recovery, the Commander developed a left maxillary sinusitis which was treated successfully with decongestants and antibiotics.

Examinations were conducted daily in the Lunar Receiving Laboratory during the quarantine period, and the immuno-hematology and microbiology revealed no changes attributable to lunar material exposure.

10.5 LUNAR CONTAMINATION AND QUARANTINE

The procedures for quarantine of the crew and the equipment exposed to lunar material and the measures for the prevention of back contamination are discussed in reference 9. The medical aspects of lunar dust contamination are briefly discussed in section 6.

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11.0 MISSION SUPPORT PERFORMANCE

11.1 FLIGHT CONTROL

Flight control performance was satisfactory in providing operational support. Some spacecraft problems were encountered and evaluated, most of which are discussed elsewhere in this report. Only those problems which particularly influenced flight control operations or resulted in significant changes to the flight plan are discussed.

As a result of the lightning incidents which caused a power switch-over and loss of platform reference during launch, several additional systems checks were conducted during earth orbit to verify systems operation prior to translunar injection. Also, an early checkout of lunar module systems was made after ejection. Lunar module power remained on for approximately 24 minutes, and no problems were discovered during this inspection. The earth orbit operations recommended specifically because of the power switchover and platform loss were as follows:

- a. At insertion, the two inertial platform circuit breakers were pulled to remove power from the platform gyros and allow the gyros to spin down, terminating the tumbling of the platform gyros. The breakers were reset after 3 minutes, and the platform was aligned using an appropriate computer program during the first night pass. A new reference matrix was uplinked to the computer from the Canary Islands station, which had to be reconfigured from S-IVB to command module support. A platform realignment was performed during the second night pass to check gyro drift and verify that the lightning which caused the platform loss had not resulted in permanent damage.
- b. An erasable memory dump was performed over the Carnarvon station to verify that the potential discharges had not altered the computer memory.
- c. A new state vector was uplinked because the spacecraft had lost its state vector when platform reference was lost.
- d. A computer self-test, a thrust vector control check, and a gimbal drive check were performed to verify spacecraft operation for a safe abort to earth, if required.
- e. A new battery charging plan was transmitted to compensate for the battery power usage while the fuel cells were off the line during launch.

Following completion of the lunar module inspection and return to the command module, the lunar module current was found to be 1 ampere higher than expected. The floodlight switch on the lunar module hatch was believed to have malfunctioned, causing the floodlights to remain on. A

TABLE 11-I.- RECOVERY SUPPORT

Landing area	Maximum retrieval time, hr	Maximum access time, hr	Support		Remarks
			Number	Unit	
Launch site		1/2	1	LCU	Landing craft utility (landing craft with command module retrieval capability)
Launch abort	24 in Sector A, no maximum in Sector B	4	1	HH-3E	Helicopter with para-rescue team
			2	HH-53C	Helicopters capable of lifting the command module; each with para-rescue team
			1	ATF	USS Salinan
			2	SH-3D	Helicopters with SOA-13 Sonar
	24 in Sector A, no maximum in Sector B	4	1	DD	USS Hawkins
			3	HC-130	Fixed wing aircraft; one each staged from Kindley AFB, Bermuda; from Pease AFB, N. M.; and from Lajes AFB, Azores
Earth orbit secondary	24	6	2	DD	USS Hawkins and USS Strauss
Deep space secondary	24	14	4	HC-130	Two each at Kindley AFB and at Hickam AFB, Hawaii
			1	LPH	USS Austin
			1	CVS	USS Hornet
			4	SH-3D	Helicopters, 2 with swimmers, 1 recovery, and 1 photographic platform
Primary	Crew: 16 CM: 24	2	6	HC-130	Two each staged from Hawaii, Samoa, and Ascension
			3	E-1B	1 Airboss, 1 relay, and 1 Airboss/relay combination aircraft
Contingency		18	1	CVS	USS Hornet
			4	SH-3D	Two with swimmers, one for crew retrieval, and one photographic platform
			2	HC-130	Staged from Pago Pago, Samoa
			3	E-1B	1 Airboss, 1 relay and 1 Airboss/relay combination aircraft
			6	HC-130	One each staged from Hickam AFB; Ascension; Mauritius Island; Andersen AFB, Guam; and Howard AFB, Canal Zone

Total ship support = 6

Total aircraft support = 26 (This total is based on the recovery requirement that two HC-130 aircraft be in support of the mission from Kindley AFB, Bermuda; Hickam AFB, Hawaii; Ascension; Mauritius Island and Howard AFB, Canal Zone; and one HC-130 aircraft from Andersen AFB, Guam and Lajes AFB, Azores.)

Container 1, controlled temperature shipping container 1, and film flown to Samoa	0640
Container 2 removed from mobile quarantine facility	0811
Container 2, remainder of biological samples and film flown to Samoa	1130
Container 1, controlled temperature shipping container 1, and film arrived in Houston	2045
Command module hatch secured and decontaminated	2223
Mobile quarantine facility secured after removal of transfer tunnel	2330
	<u>November 26</u>
Container 2, remainder of biological samples, and film arrived in Houston	0448
	<u>November 29</u>
Mobile quarantine facility and command module offloaded in Hawaii	0218
Safing of command module pyrotechnics complete	0840
Mobile quarantine facility arrived at Ellington AFB	1150
Flight crew entered Lunar Receiving Laboratory	1350
	<u>December 1</u>
Deactivation of the fuel and oxidizer completed	1415
	<u>December 2</u>
Command module delivered to Lunar Receiving Laboratory	1930

11.3.3 Postrecovery Inspection

All aspects of the command module, mobile quarantine facility, and lunar sample return containers were normal except for the following discrepancies:

- a. Condensation was found between the panes of the number 1 window (far left). The number 5 window (far right) had a frosty film on the outer pane and condensation on the inner pane (section 14.1.11).
- b. The environmental control system hose was broken at the bulkhead connection for the center couch. The connection bracket came off the panel (section 14.1.14).
- c. The camera had dislodged from its mount at landing.
- d. Two whiskers on the VHF antenna did not deploy (section 14.1.12).
- e. The shaped charge ring was broken but was held by the spring clips. One of these spring clips was missing.
- f. Oxygen pressure was depleted during the command module water sampling operation, and no waste water or drinking water samples were taken.

13.0 LAUNCH VEHICLE SUMMARY

The trajectory parameters of the AS-507 launch vehicle from launch to translunar injection were close to expected values. The vehicle was launched on an azimuth 90 degrees east of north. A roll maneuver was initiated at 12.8 seconds to place the vehicle on a flight azimuth of 72.029 degrees east of north.

Following lunar module ejection, the vehicle attempted a slingshot maneuver to achieve a heliocentric orbit. However, the vehicle's closest approach of 3082 miles above the lunar surface did not provide sufficient energy to escape the earth-moon system. Even though the slingshot maneuver was not achieved as planned, the fundamental objective of not impacting the spacecraft, the earth, or the moon was achieved. The vehicle did not achieve a heliocentric orbit because the computed time for auxiliary propulsion ullage firing was based on the telemetered state vector, which was within the 3-sigma limit but was in excess of the 13.1 ft/sec slingshot window velocity.

In the S-IVB stage, the oxygen/hydrogen burner satisfactorily achieved tank repressurization for restart. However, burner shutdown did not occur at the programmed time due to an intermittent electrical open circuit, and this resulted in a suspected burnthrough of the burner. Subsequent engine restart conditions were within specified limits, and the restart at full-open propellant utilization valve position was successful. The electrical systems performed satisfactorily throughout all phases of flight except during the S-IVB restart preparations. During this time, the S-IVB stage electrical systems did not respond properly to burner liquid oxygen shutdown valve "close" and telemetry calibrate "on" commands from the S-IVB switch selector. All hydraulic systems performed satisfactorily, and all parameters were within limits, although the return fluid temperature of one S-IC actuator rose unexpectedly at 100 seconds.

This Apollo/Saturn vehicle was the first to be launched in inclement weather, and two distinct lightning strikes occurred (reference 12). However, the structural loads and dynamic environments experienced by the vehicle were well within the structural capability.

Low-level oscillations, similar to those of previous flights, were evident during each stage firing but caused no problems. The S-II stage experienced four new periods of 16-hertz oscillations, which apparently result from the inherent characteristics of the present S-II stage configuration; however, engine performance was not affected.

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14.0 ANOMALY SUMMARY

This section contains a discussion of the significant problems or discrepancies noted during the Apollo 12 mission. Anomalies in the operation of experiment equipment after deployment will be published in a separate anomaly report.

14.1 COMMAND AND SERVICE MODULES

14.1.1 Intermittent Display and Keyboard Assembly

The crew reported several intermittent, all-"8's" displays on the main display and keyboard assembly approximately 1-1/2 hours before launch, but no display malfunction occurred in flight. The display segments are illuminated by applying 250 V ac through the contacts of miniature relays, as shown in figure 14-1. When a segment is off, it is grounded through a resistor and the normally closed contacts of a relay to avoid residual illumination. The normally closed contacts of all relays are tied together; consequently, a short across the contacts of any one relay will apply the voltage to all segments of each display. The effect of the short in conjunction with the common discharge path is shown in figure 14-1 for a typical character and one sign. A short across the relay contacts will affect only the display function of the unit.

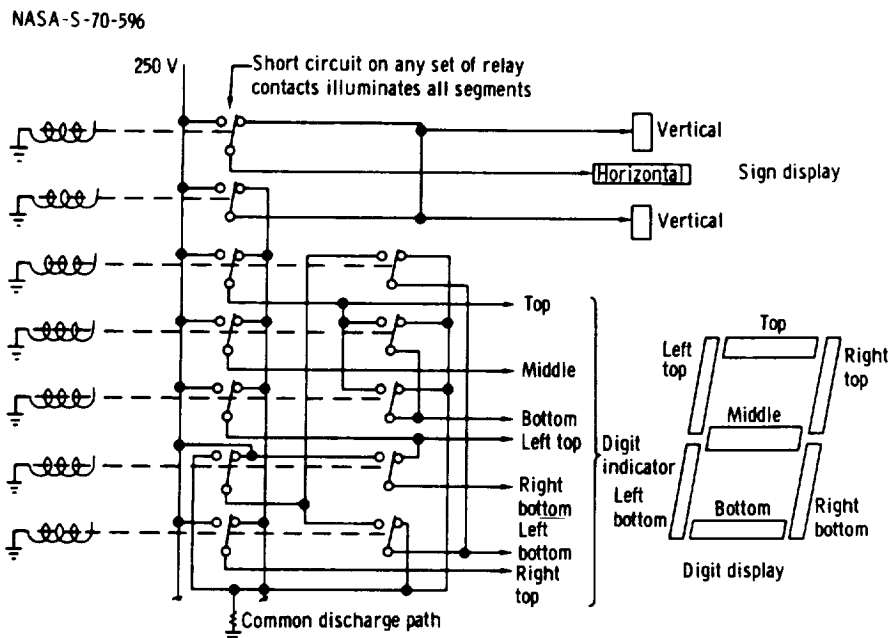
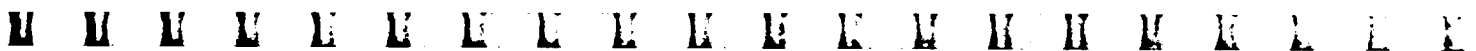


Figure 14-1. - Simplified schematic diagram of relay matrix.



NASA-S-70-605

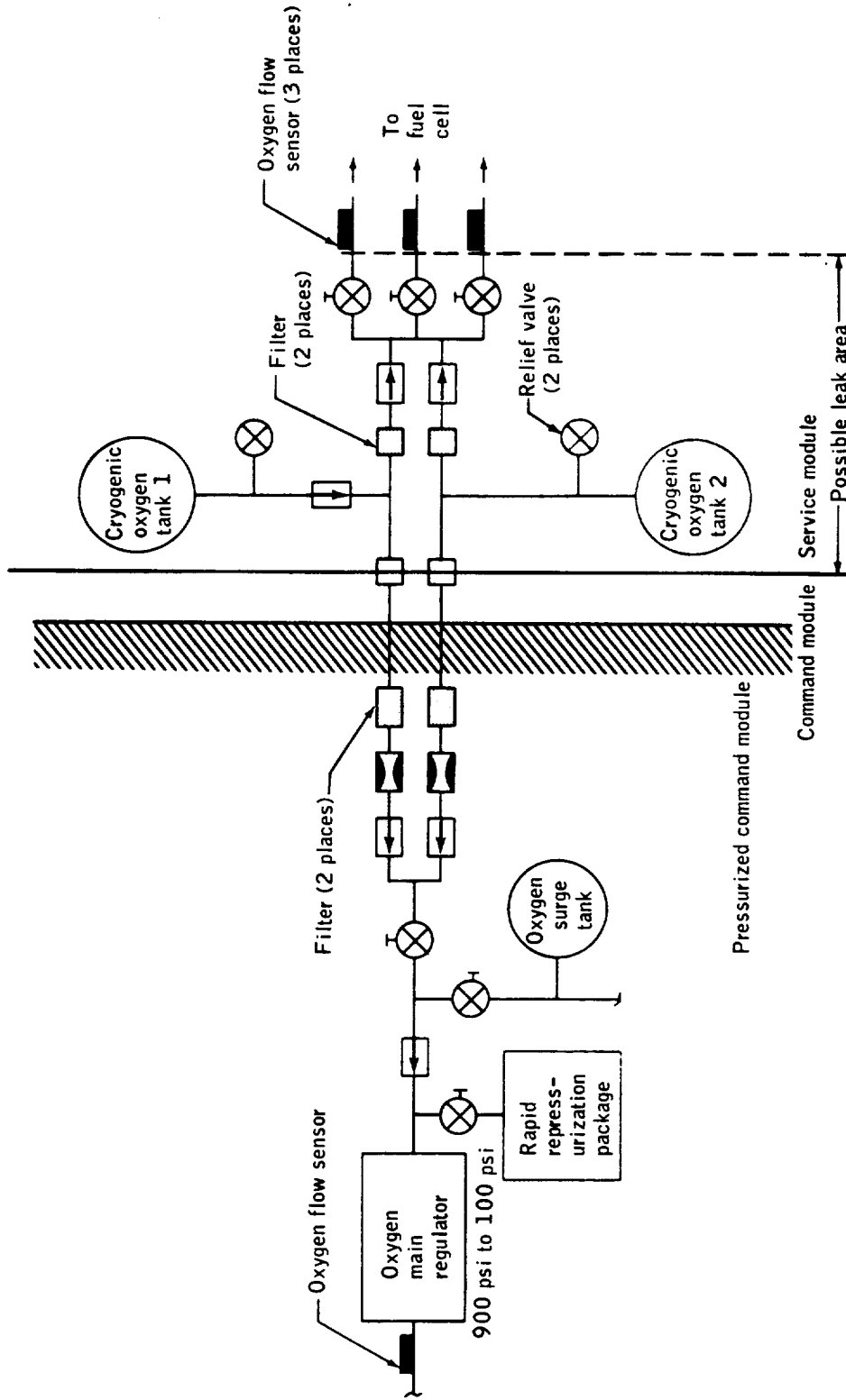


Figure 14-10.- Schematic of 900 psi oxygen system.

14.1.12 Improper Deployment of VHF Recovery Antenna

During the command module descent on the main parachutes, ground plane radials 1 and 3 of VHF recovery antenna 2 (fig. 14-15) did not properly deploy. However, voice communications with the recovery forces while using this antenna were not significantly affected. Postflight examination of the antenna revealed that the cloth flap which normally covers the radials to prevent entanglement with the parachutes could be made to stick to the gusset by an adhesive substance which was inadvertently present on both the flap and the gusset. The radials would not deploy when the flap had stuck to the gusset; however, radial 1 would not always deploy, even when the flap was not stuck. A slight binding at the spring end or at the retaining clip has been experienced on radial 1.

NASA-S-70-610

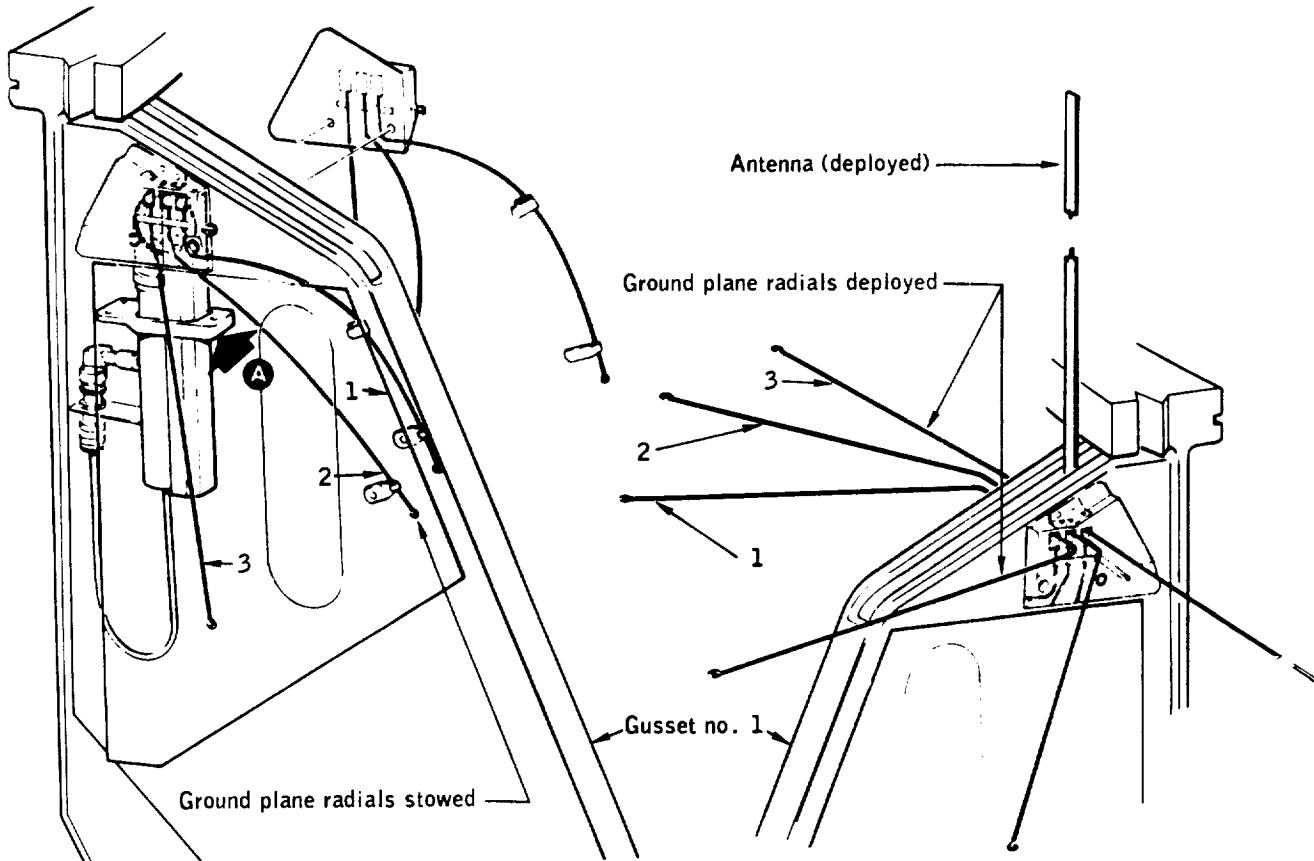


Figure 14-15.- VHF recovery antenna configuration.

For Apollo 13 and subsequent missions, recovery antenna 2 will be used for recovery beacon transmissions instead of voice. However, even



NASA-S-70-613



Figure 14-18.- Forward heat shield mortar umbilical.

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Examination and comparative laboratory tests on a similar type cord disclosed that the failure is nearly identical to those which occur in lanyard knots when loaded in tension. A small flake of yellow material was found embedded in the weave of the severed end of the lanyard. Comparison of the flake with yellow Mylar tape, which is used to wrap the steel drogue riser, showed a definite similarity. Foreign material removed from the lanyard and a piece of tape from a drogue riser contained significant amount of a grayish-black material (fig. 14-19), which is believed to be deposits of a dry-film lubricant used on the steel risers.

NASA-S-70-614



Figure 14-19.- Deposit on end of heat shield lanyard.

NASA-S-70-618

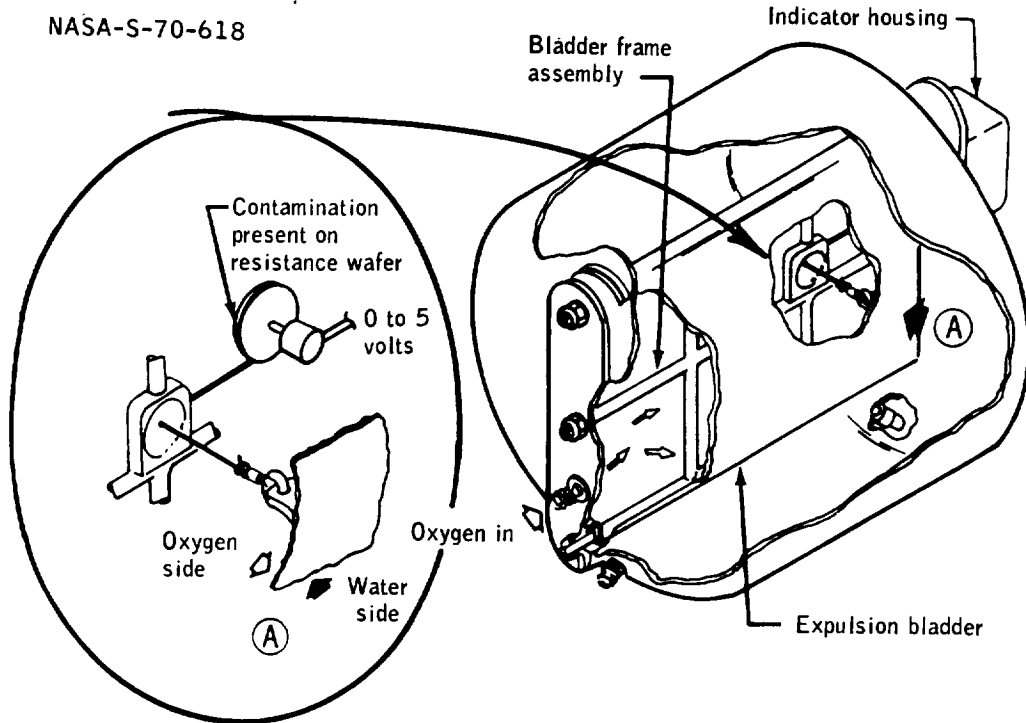


Figure 14-23.- Area of failure in erratic potable water transducer.

NASA-S-70-619

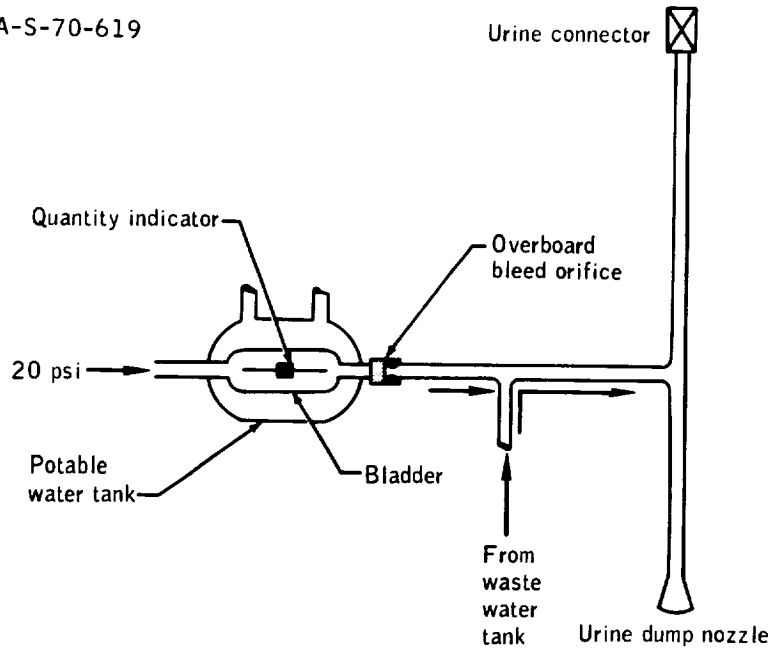


Figure 14-24.- Schematic of oxygen bleed flow and overboard urine dump line.



NASA-S-70-1426

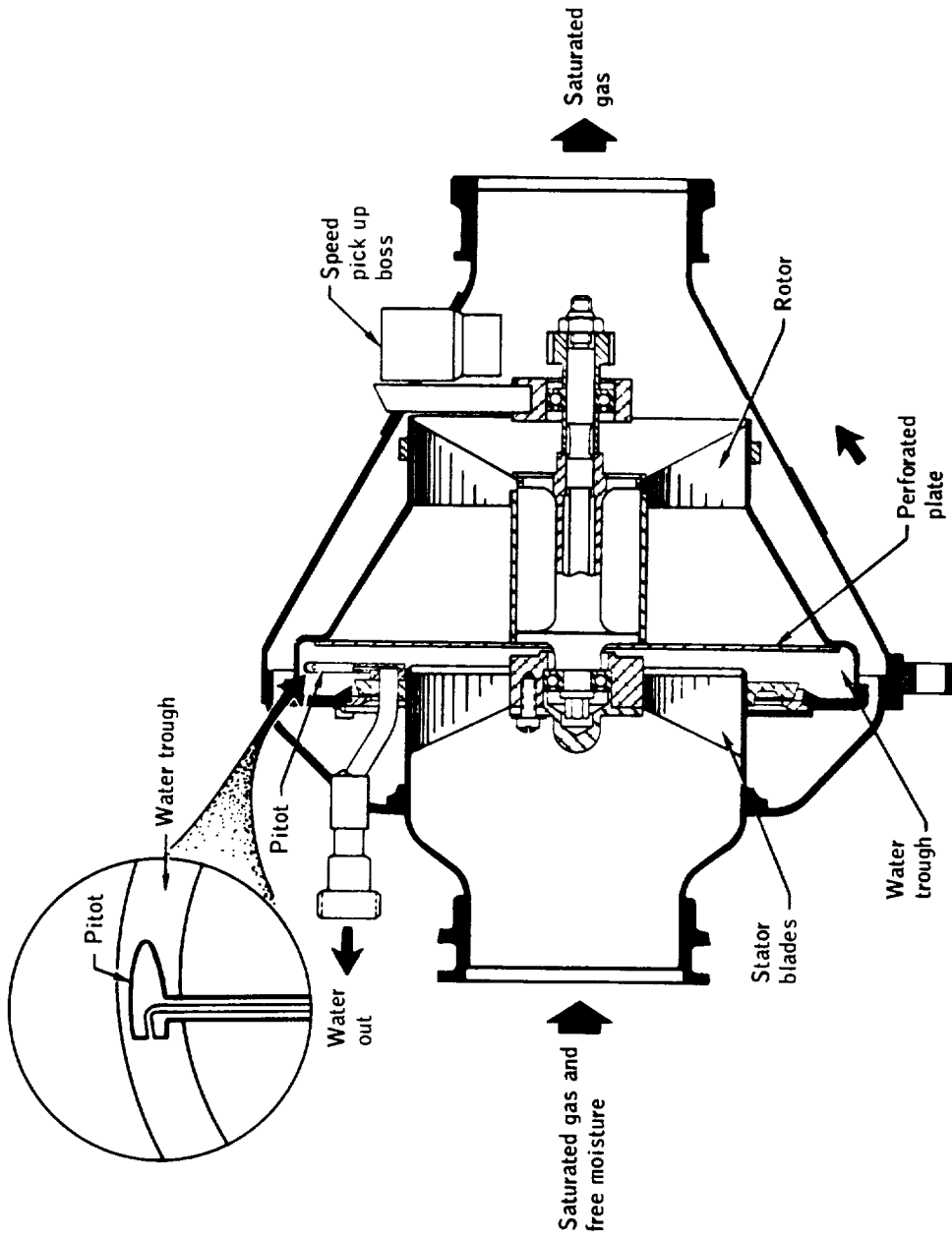
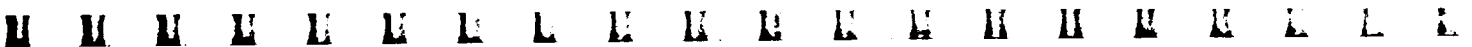


Figure 14-31. - Water separator and pitot configuration.



NASA-S-70-1434

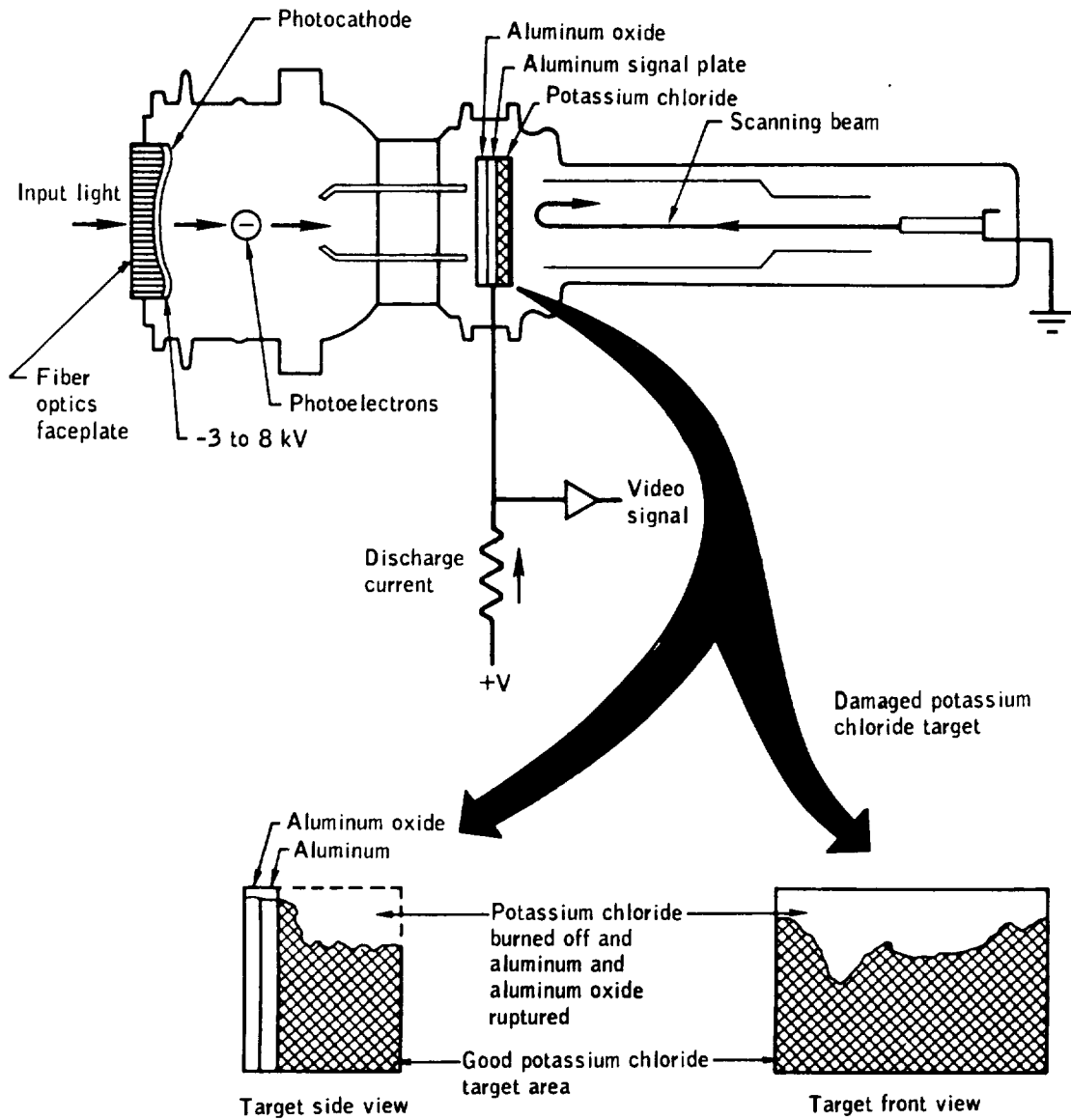


Figure 14-39.- Secondary electron conductivity tube in the color television.

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NASA-S-70-1440

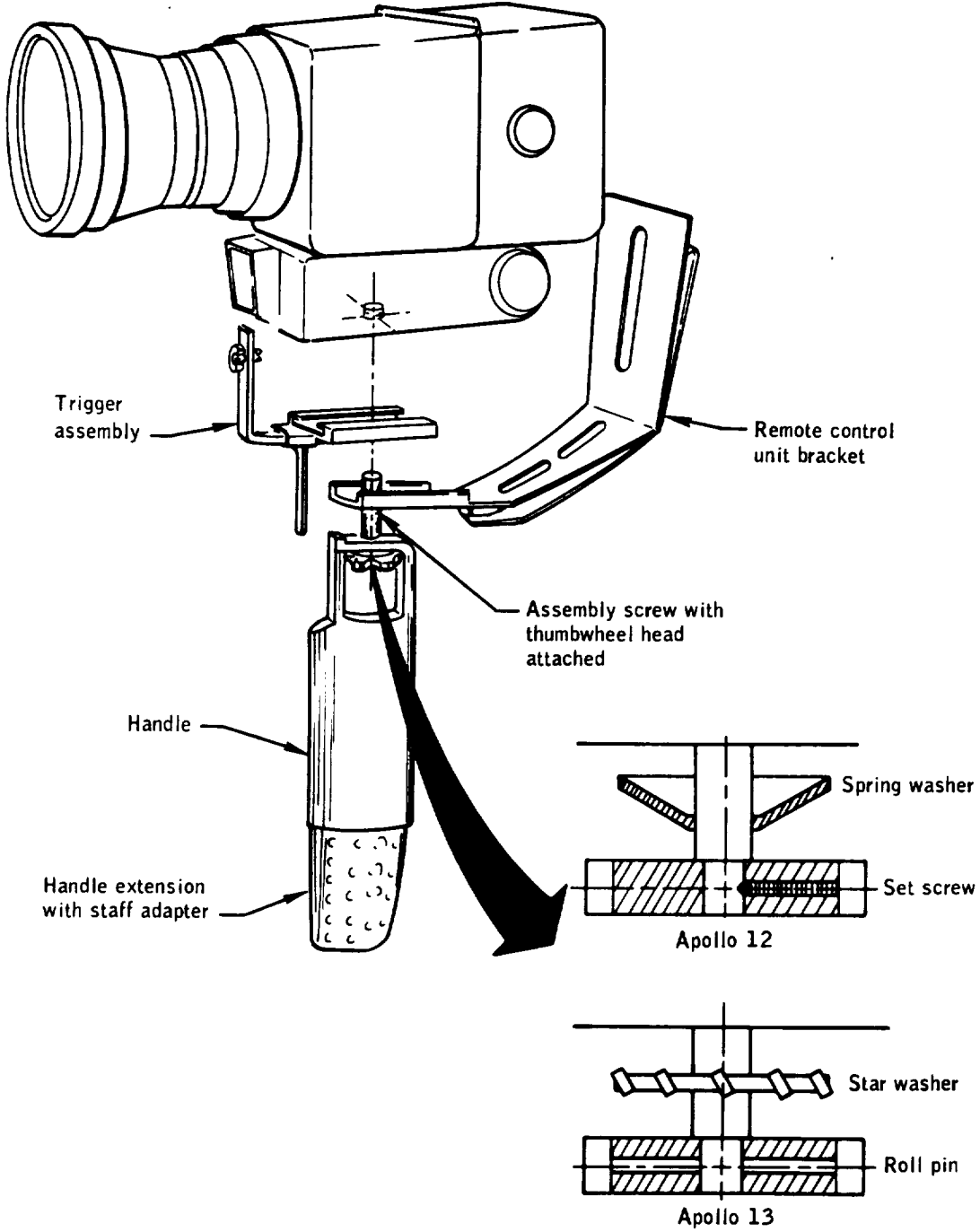


Figure 14-45.- 70-mm camera handle assembly.



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NASA-S-70-1443

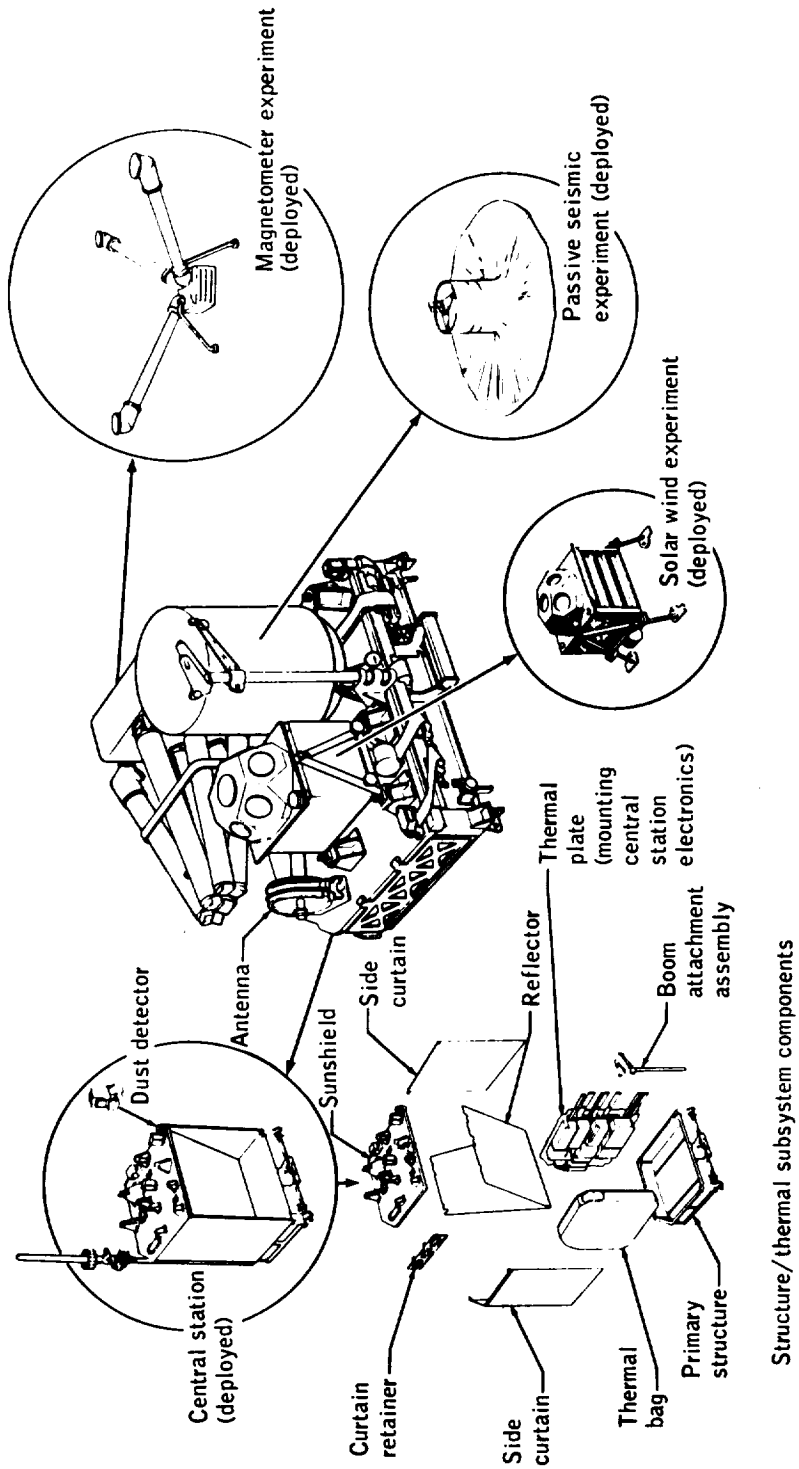


Figure A-1.- Experiment subpackage no. 1.

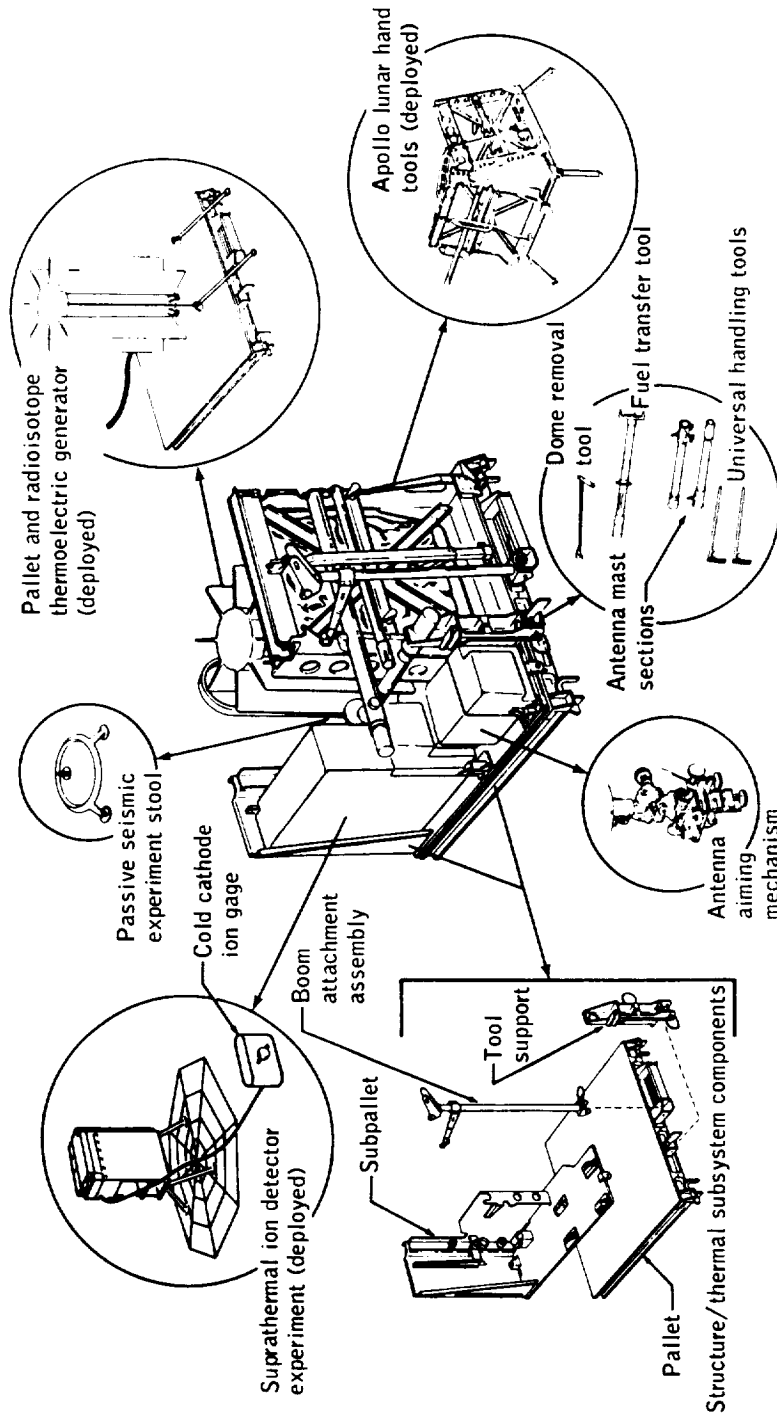
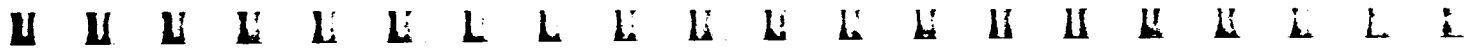


Figure A-2.- Experiment subpackage no. 2.



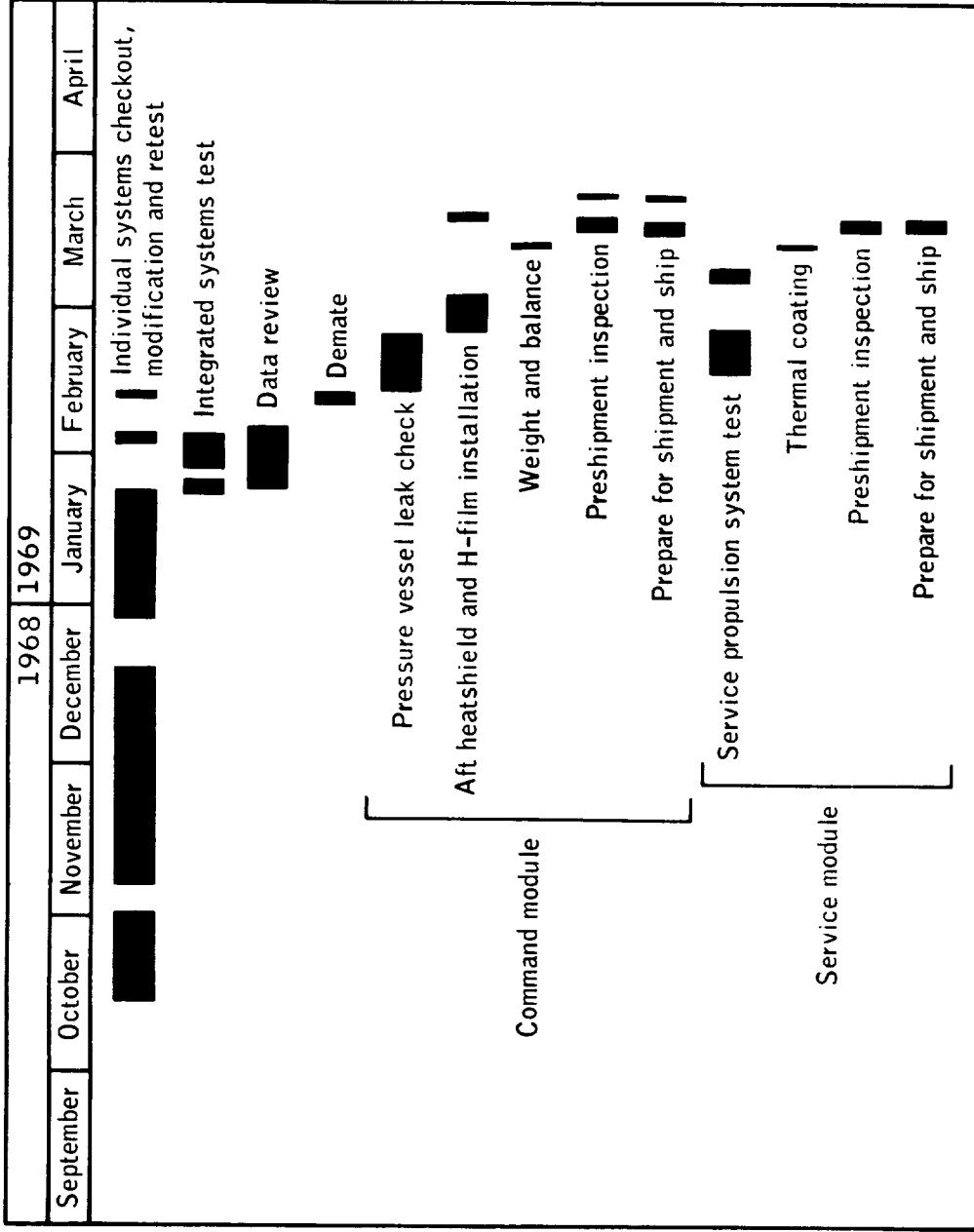


Figure B-1.- Factory checkout flow for the command and service modules at Contractor's facility.

NASA-S-70-1447

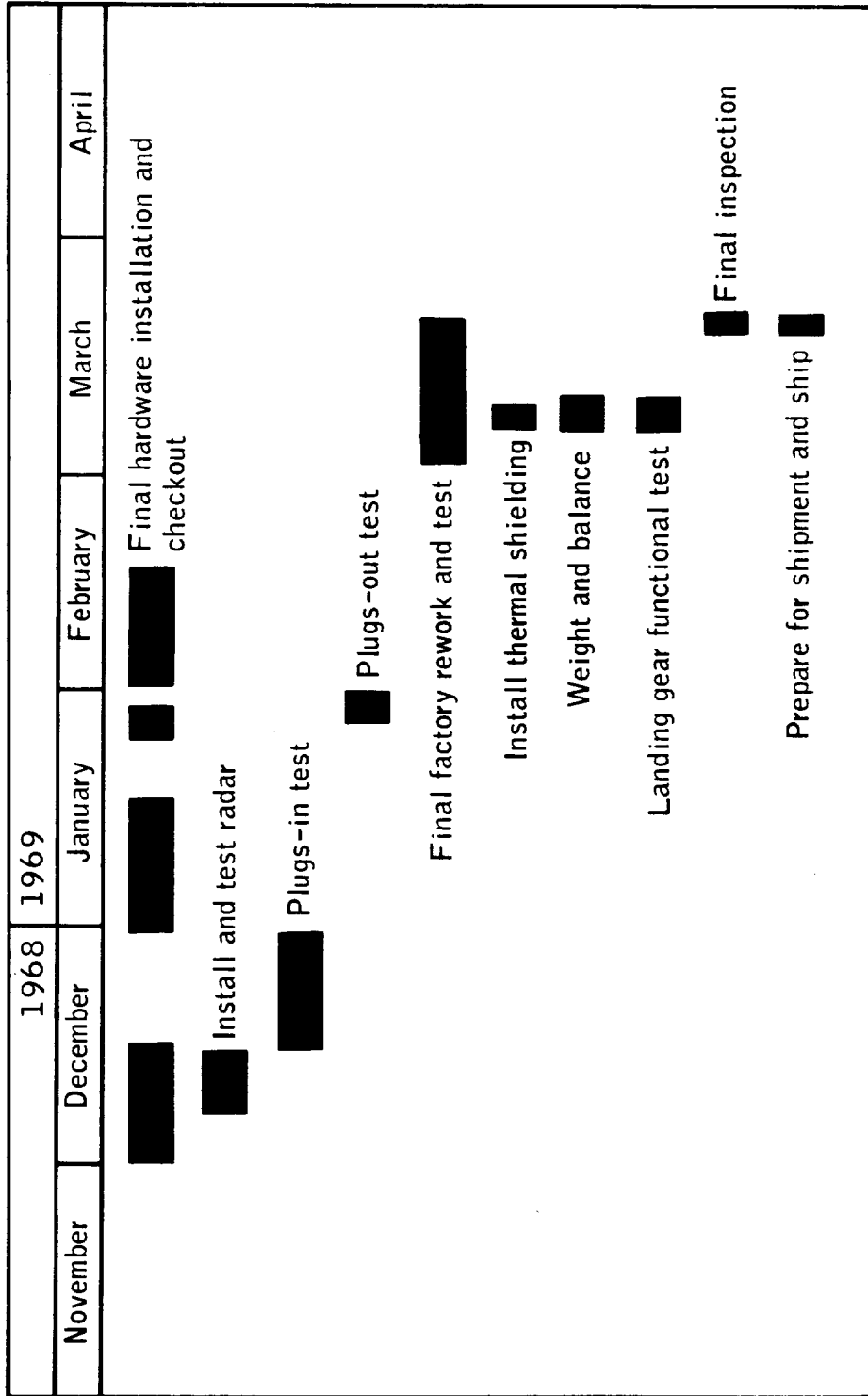


Figure B-3.- Factory checkout flow for the lunar module at Contractor's facility.

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TABLE C-1.- POSTFLIGHT TESTING SUMMARY

ASHUR no.	Purpose	Tests performed	Results
Displays and Controls			
108021	To determine the cause of the intermittent tuning fork display indication on the panel 2 mission clock.	Determine solder joint integrity and wiring continuity. Perform failure analysis.	Continuity check satisfactory. Unable to duplicate failure.
Guidance and Navigation			
108008	To investigate the cause for optics coupling display unit indication of optics movement during the zero optics mode.	Perform operational test.	Not complete.
Electrical Power			
108023	To determine why circuit breaker (CB23) was open during earth orbit checks.	Perform pull test, mounting torque test, and calibration check.	CB23 normal mechanically and electrically.
Communications			
108002	To determine the cause for the failure of the color television.	Perform failure analysis.	Potassium chloride burned off the target.
108019 108020	To investigate the extravehicular activity tone problem.	Perform functional test of communication carriers and bioinstrumentation.	Tone was duplicated by lowering the voltage at the microphone.
108022 108035	To determine the cause of the VHF garbled voice.	Perform functional and systems tests of the VHF/AM transceiver, audio center, digital ranging generator, and lightweight headset.	VHF intelligibility dependent on range and squelch setting. Also dependent on lightweight headset microphone placement.
108054	To investigate the failure of two VHF ground plane radials.	Inspect and actuate the VHF ground plane radials.	Ground plane radials deployment fouled by canvas flap.
Environmental Control			
108004	To investigate the unexplained high oxygen use rate.	Determine the pressure integrity of the oxygen lines and tanks.	No leakage in the command module portion of the system.
108005	To investigate the plugged urine filters.	Determine water flow rate and pressure drop. Disassemble to determine quantity and source of contaminants.	Plugging caused by urine solids.
108006	To investigate the shift in the suit pressure transducer.	Calibrate the transducer. Perform failure analysis.	Calibration verified shift. Analysis not complete.

TABLE C-I.- POSTFLIGHT TESTING SUMMARY - Concluded

AHSUR no.	Purpose	Tests performed	Results
Environmental Control - concluded			
108029	To investigate the leak at the food preparation water port.	Measure the water leak. Perform teardown and analysis.	Unit did not leak with unheated water. Leak duplicated with heated water. Analysis not complete.
108039 108049 108050 108058	To investigate the excessive quantity of particulate matter in the command module cabin.	Perform material analysis of particles in the lithium hydroxide cartridge, oxygen umbilicals, environmental control system ducts and filters.	Not complete.
108053	To determine the cause for erratic operation of the potable water transducer.	Perform failure analysis.	Not complete.
Crew Equipment			
108026	To investigate reported fraying of the exercise rope.	Perform visual inspection.	Rope showed normal wear.
108028	To investigate reported difficulties with the tape cassettes and voice recorder.	Perform operational tests, disassembly, and inspection.	Recorder performance satisfactory.
108034	To investigate intermittent operation of 16-mm camera.	Perform inspection and performance checks.	Camera performed satisfactorily. Film perforations did not line up with index line on front of two magazines.
108051	To investigate possible failure of 70-mm camera.	Perform visual inspection and operational tests.	One magazine performed satisfactorily. One magazine of infrared film showed lines caused by normal heat from film rollers (lines were between frames).



TABLE D-I.- COMMAND AND SERVICE MODULE DATA AVAILABILITY - Continued

Time, hr:min		Range station	Bandpass plots or tabs	Bilevels	Computer words	O'graph records	Brush records	Special plots or tabs	Special programs
From	To								
91:11	91:58	HSK ^a	X						
93:09	93:56	HSK ^a	X					X	
95:07	95:54	MAD ^a	X					X	
95:07	98:35	MSFN ^a	X		X			X	
97:05	97:53	MAD ^a	X						
97:50	98:40	MAD						X	
98:35	102:53	MSFN	X		X				X
99:04	99:52	MAD ^a	X						
99:57	100:57	MAD				X		X	
100:40	101:10	MAD							X
100:58	101:50	MAD ^a	X						X
102:53	106:40	MSFN	X		X			X	
103:00	103:48	GDS ^a	X						
103:51	104:01	GDS						X	
104:59	105:48	GDS ^a	X					X	X
106:12	106:48	GDS			X				
106:40	111:20	MSFN	X		X				
107:46	108:57	GDS		X	X				X
107:50	108:00	GDS		X	X	X			
108:20	108:30	GDS		X	X				
108:23	108:26	GDS				X			
108:55	109:44	GDS ^a	X		X				
109:41	110:20	GDS			X			X	
110:40	110:55	HSK			X				
110:54	111:54	GDS ^a	X						X
111:20	115:39	MSFN	X		X			X	
111:50	112:00	HSK							X
112:03	112:30	GDS			X				
114:10	114:30	HSK			X				
114:50	115:38	HSK	X					X	
115:41	118:57	MSFN	X		X				
115:45	116:05	HSK							X
116:00	116:36	HSK			X				
116:49	117:30	HSK ^a	X						
118:46	119:35	MAD ^a	X					X	
119:17	123:06	MSFN	X					X	
119:39	119:56	MAD			X				
119:43	119:58	MAD		X					
120:00	120:30	MAD				X		X	
120:30	120:36	MAD							X
120:53	121:33	GDS ^a X ^b	X				X		
123:06	127:40	MSFN	X		X			X	
125:03	125:31	GDS ^a	X					X	
126:43	127:29	GDS ^a X ^b	X					X	
127:41	131:44	MSFN	X		X				
128:39	129:29	GDS ^a X ^b	X					X	
130:35	131:26	GDS ^a	X					X	
131:44	135:39	MSFN	X		X			X	
132:37	133:26	GDS ^a	X						
133:24	134:26	GDS						X	
134:00	134:35	GDS			X				X
134:35	135:22	HSK ^a	X						
135:39	139:20	MSFN	X		X			X	
135:50	136:10	GDS							
136:33	137:21	HSK ^a	X					X	X

^aData dump

^bIndicates wing site.

U U E L L E L L E L E R K M H H E E L L E

orthoclase a type of feldspar

pegmatitic pertaining to a natural igneous rock formation consisting of a variety of granite that occurs in dikes or veins and usually characterized by extremely coarse structure

pigeonite mineral consisting of pyroxene and rather low calcium, little or no aluminum or ferric iron, and less ferrous iron than magnesium

plagioclase a type of feldspar

polymorph rock crystallizing with two or more different structures

pyroxene a family of important rock-forming silicates

ray any of the bright, whitish lines seen on the moon as extending radially from impact craters

regolith fine grained material on the lunar surface

sanidine a variety of orthoclase in often transparent crystals in eruptive rock, sometimes called glassy feldspar

scoria rough, vesicular, cindery, usually dark lava developed by the expansion of the enclosed gases in basaltic magma

trachyte a usually light-colored volcanic rock, consisting primarily of potash feldspar



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